

Butler Memorial Hospital

Butler, PA



Building for the Future: A New Era Begins

James D. Rotunno

Senior Thesis Final Report

Structural Option

Advisor: Dr. Ali Memari

April 11, 2010



Project Team:

Owner: Butler Healthcare Providers

Owners Representative: Ritter Construction Management Inc.

Construction Manager: Turner Construction

Architect: Design Group

Design Architect: Hammel, Green, Abrahamson

Building Statistics

Size: 206,000 Square Feet

Height: 134'-3"

Levels: 6 above grade & 2 below grade

Construction Dates: Sept. 2008 - Summer 2010

Function: Primarily Surgery & Recovery

Cost: 93 Million



Structural System

Structural steel framing with wide flange members

for beams and columns and HSS braces

Floor systems are comprised of wide flange beams supporting 3" composite metal decking and 3-1/2" composite concrete floor slabs.

The lateral force resisting system is composed of Chevron type braces made from HSS sections



The foundation system is made up of drilled piers at varying depths and diameters from 30"-78", reinforced concrete grade beams and reinforced concrete foundation walls



Mechanical System

HVAC requirements are being provided through the use of AHU's at the roof top levels.

Variable air volume (VAV) boxes closer to the discharge destination readjusts the air quality again before delivering it to individual rooms.

Radiant ceiling panels are utilized on perimeter walls, and bare fin tube radiant heat is used in the overhanging floor areas.

Electrical & Lighting

The electrical system is a 480/277V, 3 phase, 4 wire system for equipment and

fluorescent lighting and steps down to a 208/120 system for general use, receptacles and incandescent lighting.



Table of Contents

Acknowledgements..... 5

Executive Summary: 6

Introduction: 7

Structural System: 9

 Existing System: Rigid Diaphragm..... 9

 Existing System: Foundation..... 12

 Existing System: Lateral Resistance..... 13

Design Standards & Codes: 15

Design Load Summary:..... 16

 Wind Loads 16

 Seismic Design..... 20

Controlling lateral load combination: 21

Lateral System Analysis: 22

 Force Distribution: 23

 Analysis Method: 24

 Deflection criteria as per 2006 International Building Code: 27

 SAP 2000 2d Frame Analysis to compare with hand calculations:..... 28

 Overturning: 34

 Member Checks: 35

 Lateral System Conclusions:..... 35

Redesigned Gravity System 37

 Disadvantages: 37

 Advantages: 38

 Analysis Process: 39

 Calculated Values: 40

System Component Viability:..... 41

Connections:..... 44

 Proposed system MAE considerations: 44

 Designs: 46

 Connection Conclusions:..... 48

Breadth Options: 48

 Acoustical Considerations:..... 49

 Acoustical Conclusions:..... 53

 Architectural Redesign of Partial Ground & First Levels:..... 54

 Proposed System Vibrations Due to Walking:..... 59

Construction Cost Comparison:..... 60

 Conclusions: 61

Final System Summary & Conclusions: 62

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Professor Emeritus

AISC Vice President, Special Projects

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Family and Friends: A special thanks to my wife who has never complained about my time away from home, even when the snow needs cleared or the furnace breaks down.

Executive Summary:

This is the fourth report in a yearlong senior thesis project for The Pennsylvania State University, Department of Architectural Engineering. The subject of this thesis project is The Butler Health System – New Inpatient Tower Addition and Remodel involving a structural depth topic, two breadth area studies, and a member connection design. The primary structural topic is whether or not the proposed redesign of the gravity system; a girder-slab system, for this type of structure is not only theoretically possible but a practical solution as well based on depth and breadth studies.

Existing structural design features are initially discussed including foundation and gravity with a primary focus on the lateral force resisting system. An analysis of the design codes and standards are included as well as a determination as wind being the controlling lateral force. The lateral load analysis contains force, distributions, methods, deflection criteria, over-turning moment, and member checks. Conclusions drawn at the end of the lateral analysis reveal that the structures lateral system is designed for strength rather than drift criteria.

The gravity force resisting system was redesigned from a composite deck and composite beam system with a total depth of six and one half inch lightweight concrete to a girder-slab floor system which uses precast hollow-core planks with partially grouted cores, a two inch structural concrete topping and a system of modified castellated W-shape steel members. The slabs rest on the bottom flange of the modified members or HSS shapes used as “shims” and are approximately ½” above the top flange adding approximately one foot of unobstructed ceiling cavity without increasing floor-to-floor heights.

Connections were designed to complete the load path from the gravitational and lateral loads to the columns. Several typical connection designs were completed to ensure functionality and constructability of the systems. Breadth topics of construction management and an acoustical study of conflicting use spaces; which includes an architectural redesign were completed.

Conclusions at the end of each section and the report found that on this particular structure the proposed solution is possible but may not be a practical solution due to costs, delivery method and location; however, the same structure located elsewhere requiring lower floor-to-floor heights may benefit from the use of this type of system.

Introduction:

Butler Health System’s new addition located in Butler, PA consists of two sub grade levels which have limited facade and entrances at ground level on the plan west end of the structure. There are five other at or above grade levels that comprise the bulk of the hospitals general facilities. One more final level, the penthouse level, encompasses the mechanical equipment on the roof top.

The structure is approximately 206,000 square feet with floor to floor heights of 14'-8" each. It stands at just a little over 100' tall above the highest grade level and is situated on the middle-top of a hillside. With the exception of the slightly arcing plan north facade the floor plan is quite regular with typical bay sizes being 28' x30'.

Drilled caissons were used for the foundation system which range from 30"–78" in diameter and reach depths of up to 79'. Grade beams between the caissons on the below grade level areas transfer wall loads to the foundation system and provide interior perimeter walls for the lower levels as well as provide support for the slab on grade at the second level. The superstructure is composed of steel W-shape members for the gravity load transfer components and steel HSS members in primarily an inverted chevron bracing pattern which provides the lateral force resisting system for the structure. Almost all member connections are shear connections with the exception of a few moment connections at cantilevering beams. These moment connections however do not contribute to the lateral force resisting system.

The main focus and depth study for this report is on the redesign of the gravity load resisting system. The redesigned system is a fairly new concept in structural design and has only been used since early 2000. This type of system is generally referred to as girder-slab construction and has been limited primarily to housing units, dormitories and hotels. Generally current practices, standards, and research limit this type of system to 15' spans and relatively low live loading (60psf or less). As part of this gravity system five W-shape members were selected and modified into a built up castellated sections with a large compression bar for the top flange.

Also included is a the lateral force resisting system, how loads are applied to the system, the load combinations used to determine the system, and how the system reacts to and distributes these lateral forces. A 2D frame computer analysis is performed as well as hand calculations to compare to the computer output results and to verify minimal spot checks. The braced frames at or above level two; the first level that is completely exposed above grade, will primarily be the focus for both the computer and hand calculation analysis and spot checks.

Included as part of the depth study is how the structure will be connected at different member intersections. Several of these connections are shown as typical connections of different element types to illustrate the load path and how the load is transmitted through the connection. All relevant limit states are considered and calculated to determine the controlling state at each connection and all connections are designed as shear connections.

As part of the two breadth studies done for this project the first is a construction management analysis of the gravity systems effectiveness from a time and cost perspective. This is one of the deciding factors as to the systems viability for a structure of this size and loading requirements.

The second breadth option studied the difference in acoustical performance of the redesigned floor system over the existing one particularly in sound transmission between the first and second levels where there are chillers, boilers and compressors on the first level, directly below conference and board rooms on the second level. This was also looked at using an architectural redesign as a solution to any acoustical issues that were determined.

The proposed system is evaluated in the final conclusions section based on all of the above information, research and designs for its technical and practical viability for this type of structure use as well as other building types.

Structural System:

Existing System: Rigid Diaphragm

Existing conditions for the originally designed floor system consists of composite steel decking with lightweight concrete ($f'c = 3500\text{psi @28 days}$). It has 20 gauge steel decking with 3" deep flutes, $\frac{3}{4}$ " diameter 5" long shear studs and an additional 3.5" of concrete. The girders supporting the beams and floor system are typically W21x50, 28' long with 38 shear studs. There are typically four beams per bay including the ones at each column line. The beams are typically W18x40 evenly spaced at ten foot intervals and are 30 feet long with 28 shear studs each.

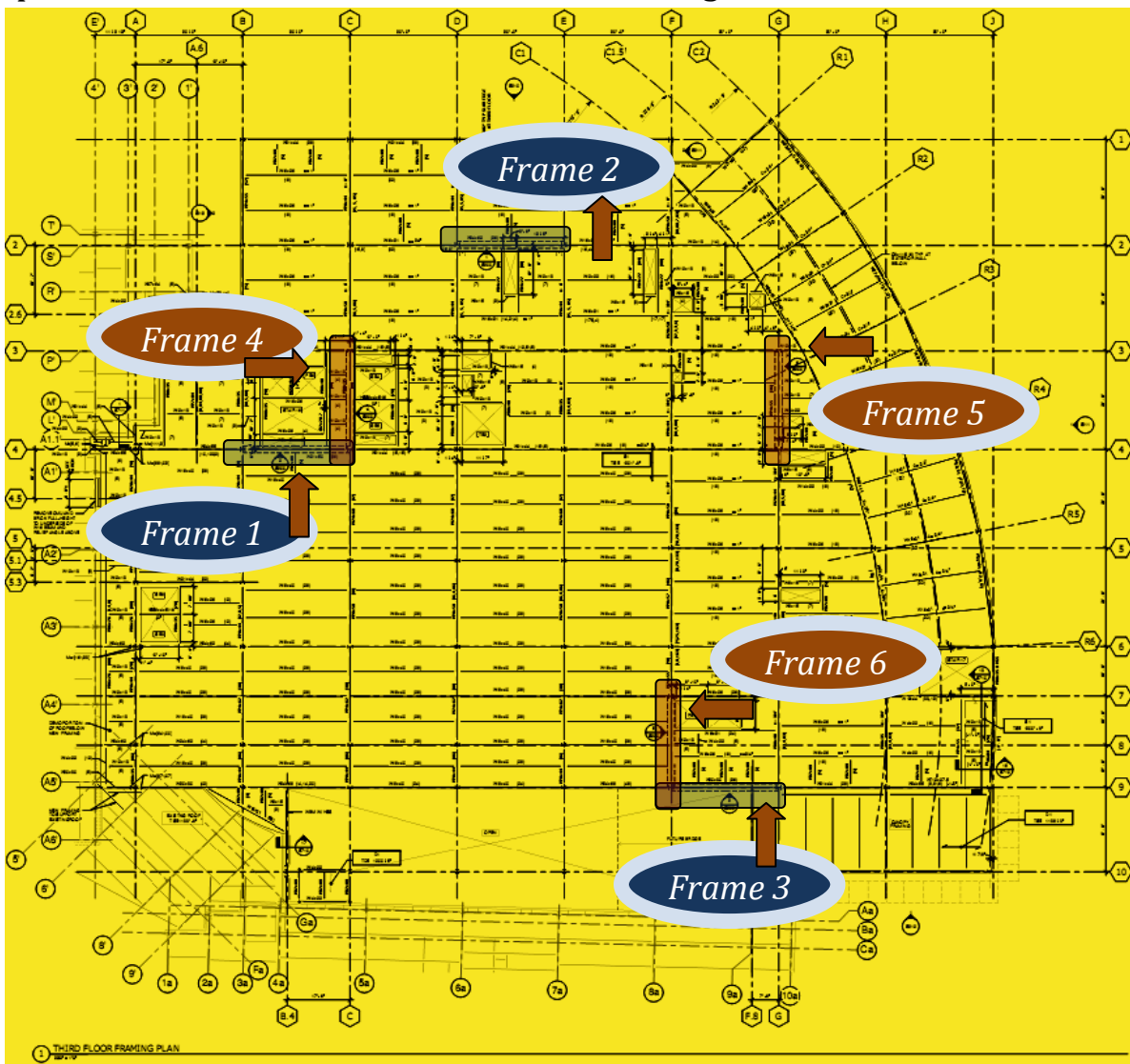


Figure 4.1: Third floor framing plan with braced frame locations shown

The composite deck and composite beam floor system is what comprises the rigid diaphragm to transfer the lateral loads into the lateral load resisting system as shown in the partial system of level 3 in Figure 4.2 below. The highlighted areas indicate the braced frame locations.

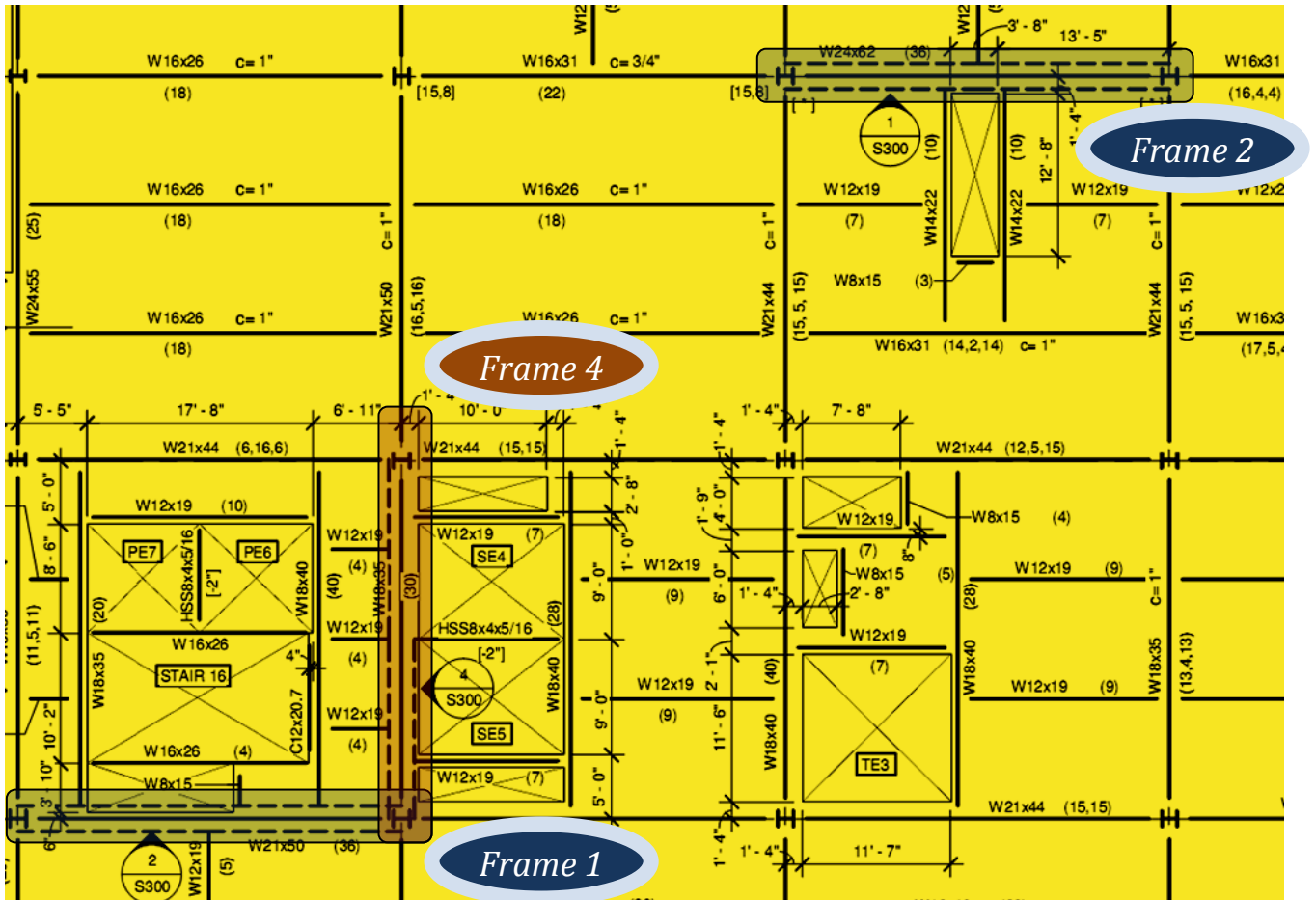


Figure 4.2: Enlarged view from Figure 4.1

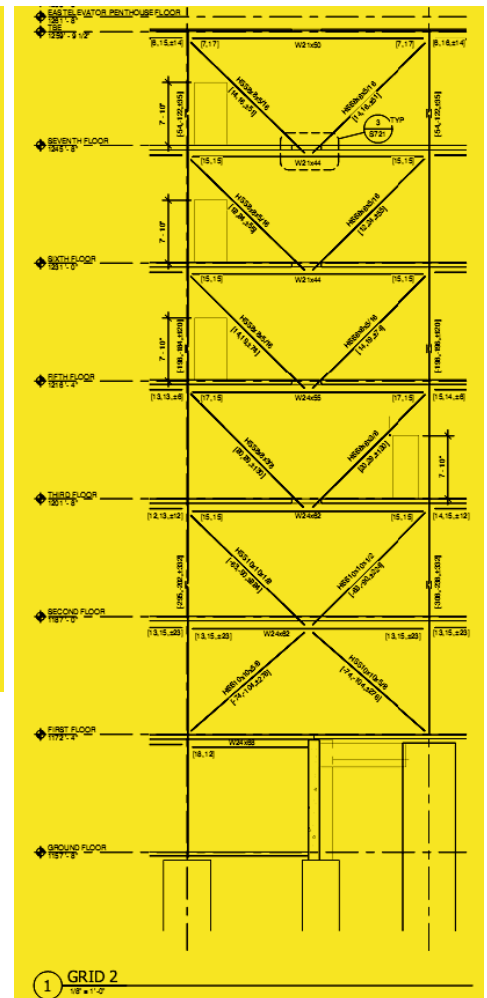
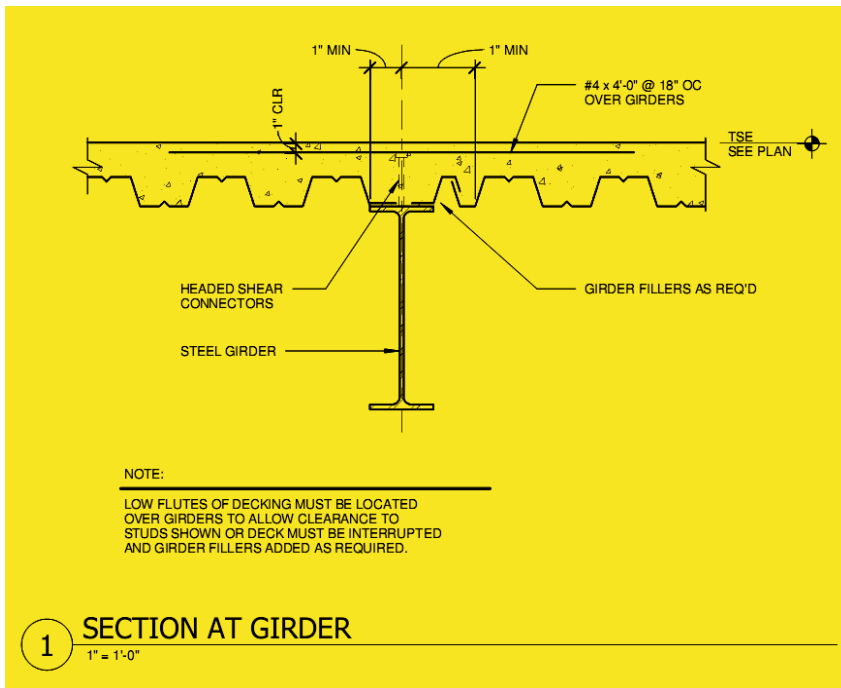
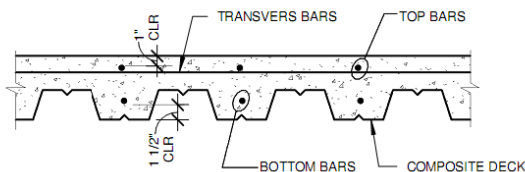


Figure 4.3: Existing slab & beam/girder conditions

SLAB/DECK SCHEDULE										
MARK	TOTAL THICKNESS	TYPE	DECK			CONCRETE		STUD LENGTH	REINFORCING	
			DEPTH	GAGE	FINISH	THICKN	TYPE		REINF	DETAIL
S1	6 1/2"	COMP DECK	3"	20	GALV	3 1/2"	LW	5"	WWF 6x6 W2.1xW2.1	
S2	6 1/2"	COMP DECK	3"	18	GALV	3 1/2"	LW	5"	#5 @ 12"OC T & B #4 @ 12"OC TRANSVERSE	
D1	3"	ROOF DECK	3"	20	GALV	-	-	-	-	

NOTES:

1. ALL COMPOSITE SHEAR CONNECTORS (STUDS) ARE 3/4"Ø UNO.
2. NW=NORMAL WEIGHT CONCRETE; LW=LIGHTWEIGHT CONCRETE.
3. STUD LENGTHS ARE LENGTHS AFTER WELDING.
4. SEE DETAILS 1,2,3/S701 FOR SLAB REINFORCING.
5. SEE 14-16/S700 FOR DECK WELDING.
6. SEE 17/S700 FOR COMPOSITE DECK STUD PLACEMENT.



1 SLAB/DECK SCHEDULE
1" = 1'-0"

Figure 4.5: Existing slab/deck schedule

Figure 4.4: Typical lateral bracing elevation

Existing System: Foundation

Drilled caissons were used for the foundation system which range from 30"-78" in diameter and reach depths of up to 79' and are socketed 3' into competent rock. Grade beams between the caissons on the below grade level areas transfer wall loads to the foundation system and provide interior perimeter walls for the lower levels as well as provide support for the slab on grade at the second level. The piers have been designed for both end bearing and skin friction with an allowable end bearing pressure of 20 TSF and an allowable lateral earth pressure that varies with the depth of the soil strata from a minimum of 3TSF through fill and decomposed rock to a maximum of 12 TSF in the limestone/siltstone layer. They are comprised of 4000 psi @ 28 days strength concrete, ASTM A615 Grade 60 deformed bars with 12" minimum Class B tension lap splices where required and conform to ACI 318 design code.

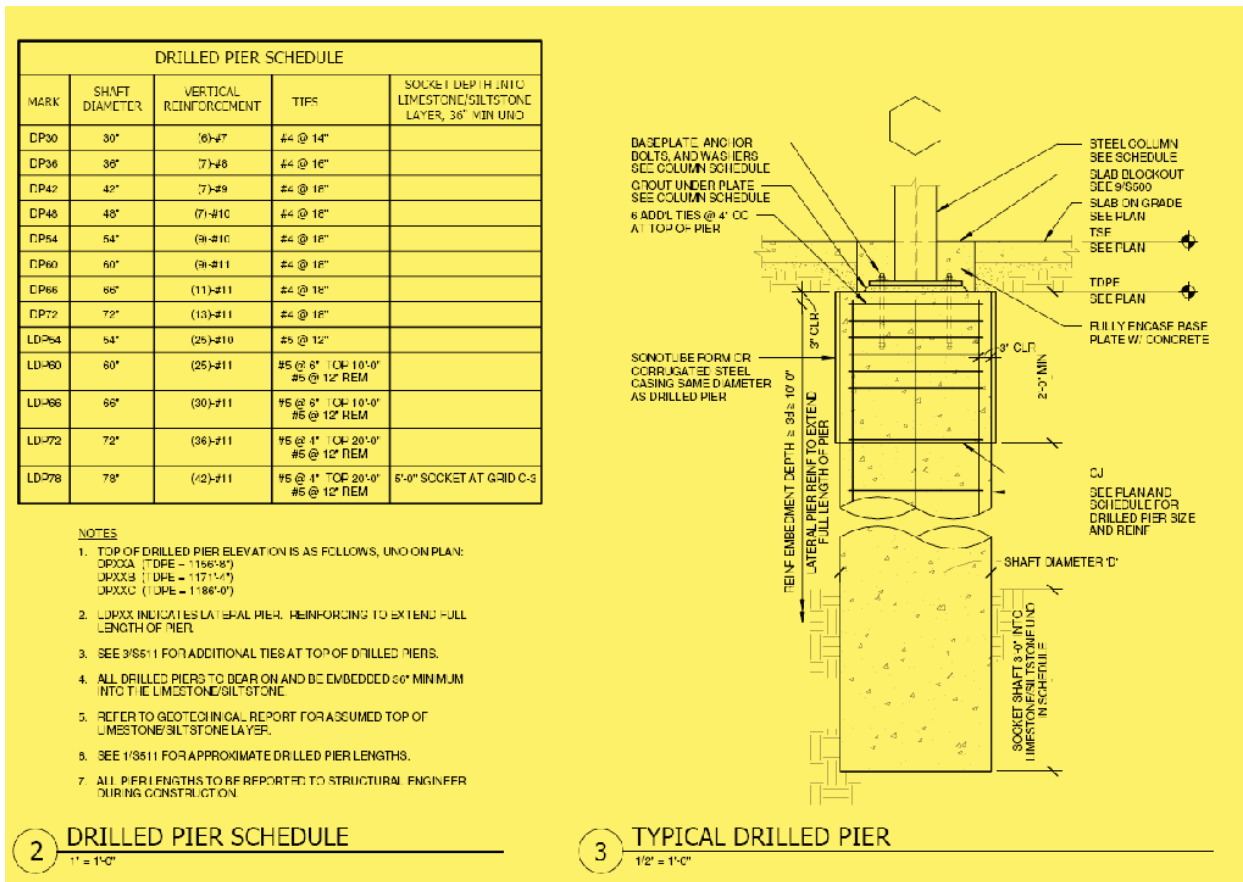


Figure 4.6: Drilled pier schedule

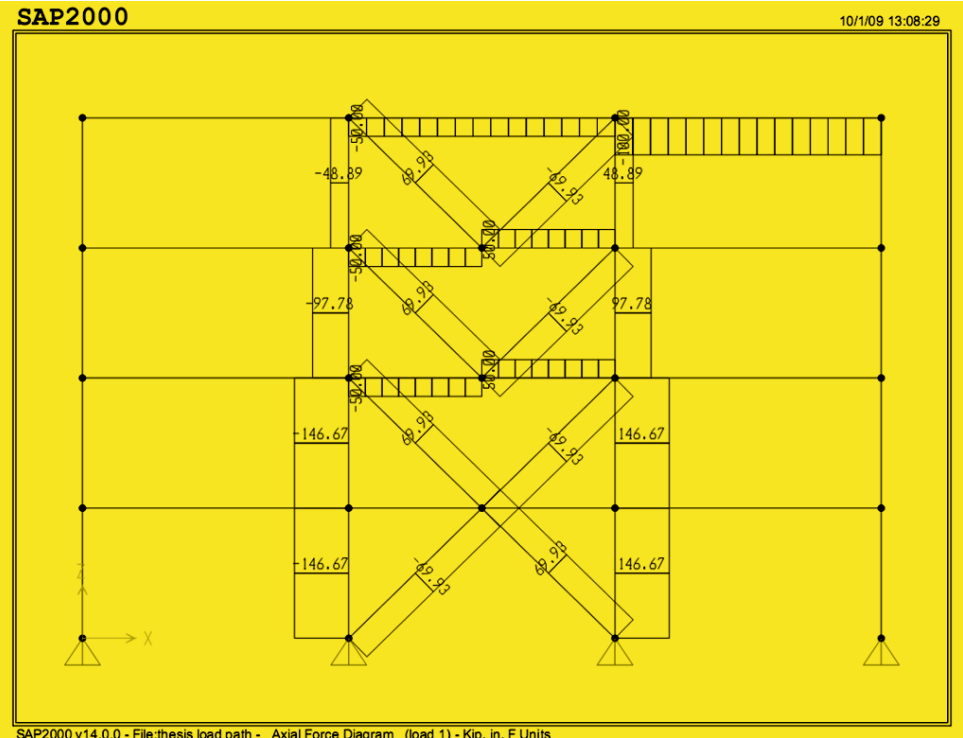
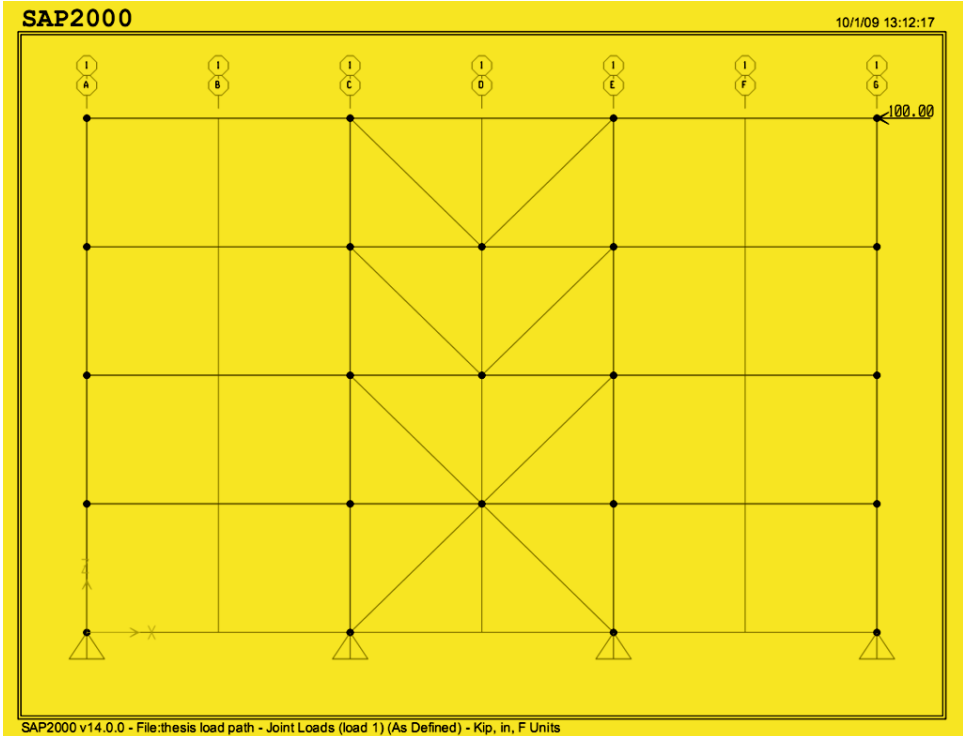
Existing System: Lateral Resistance

Lateral loads caused by wind pressures / earthquake loading are calculated using ASCE 7-05 and are resisted by the structure through the use of several different diagonal inverted Chevron, Chevron, and/or X bracing configurations (see Figure 4.4) located at every floor level in both directions.

The differing wind pressures on the exterior facade are converted to forces per square foot of wall area and are distributed to each floor level by tributary areas through the glazing and brick facade system. From there the floors are assumed to act as rigid diaphragms and distribute each floor load to the braced frames at each level according to their relative stiffness's. This assumption can be made by viewing the composite floor system as being approximately 22-30" thick including the reinforced composite slab and composite beam/girder construction. Where there are openings in the floor, extra beams are located along side/through them to help keep rigidity around/through them. Braced frames #1 & 4 are located in the elevator and stairwell core area to collect and maintain rigidity in that area where there are larger openings.

These loads are then transferred axially through the HSS members and into their corresponding beams and columns. At the beam/girder to HSS connection there is a concentric compressive force from one brace and a concentric tension force from the other brace which cancel each other's vertical components being transferred into the beam/girder; therefore, the force transferred into the member is axial.

See Figures 4.7 & 4.8 on the following page for how the load is distributed from the initial lateral force to the individual bracing and framing elements. Note how the single lateral force at the top of the structure creates the same compressive/tensile force from top to bottom in all bracing members, but the load being transferred axially into the columns increases linearly by the force in the top column until the frame reaches its foundation support. From there the load is transferred to the ground.



Figures 4.7 & 4.8: Simplified example of lateral force distribution to braced frame and lateral load columns

Design Standards & Codes:

2006 IBC

2000 NFPA 101

2006 Guidelines for Design & Construction of Health Care Facilities

1998 Pennsylvania Department of Health Rules and Regulations for Hospitals

ASCE 7-05: for wind, seismic, snow and gravity loads

ACI 318-08: for concrete construction

AISC Thirteenth Edition: for steel members

ASHRAE Handbook: HVAC Applications & Fundamentals

PCI 2003 for vibration

ATC 1999 for vibration (ADAPT technical note TN209 3/21/09 for reference)

Possible load case combinations: From ASCE 7-05 § 1605.2.1

(Only combinations that include Wind, Earthquake and/or Snow)

*Note: The snow load would be added to the total weight of the building for the earthquake loading calculations; therefore, snow by itself would not be considered.

D=Dead, L=Live, W=Wind, E=Earthquake, S=Snow, F=Fluid, T=Temperature, H=Lateral Earth Pressure, L_r=Live roof, R=Rain

1) $1.2D + 1.6(L_r \text{ or } S \text{ or } R) + (L \text{ or } 0.8W)$

1.2D + 1.6L_r + 0.8W for gravity and lateral

0.8W for just lateral

2) $1.2D + 1.6W + L + 0.5(L_r \text{ or } S \text{ or } R)$

1.2D + 1.6W + L + 0.5L_r) for gravity and lateral

1.6W for just lateral

3) $1.2D + 1.0E + L + S$

1.2D + 1.0E + L + S for gravity and lateral

1.0E for just lateral

4) $0.9D + 1.6W + 1.6H$

0.9D + 1.6W for gravity and lateral

1.6W for just lateral

5) $0.9D + 1.0E + 1.6H$

0.9D + 1.0E for gravity and lateral

1.0E for just lateral

1.6W or 1.0E will control for just lateral loading on the structure, whichever proves to be higher.

Design Load Summary:

Gravity Loads					
Description/location	DL/ LL	ASCE 7-05/ IBC 1607.9 values	HGA's values	Reduction available/used	Design value
Concrete floors	DL	90-115pcf	115pcf	NO/NO	115pcf
MEP/partitions/finishes	SDL	20-25psf	44psf	NO/NO	35psf
1 st floor mechanical	LL		125psf	YES/NO	125psf
2 nd floor/ lobby	LL	100psf	100psf	YES/NO	100psf
Hospital floors	LL	40-80psf	80psf	YES/YES	80psf
Stairs & exits	LL	100psf	100psf	NO/NO	100psf
5 th floor roof	LL		115psf	NO/NO	115psf
Mech. Penthouse floor	LL		125psf	NO/NO	125psf
Elevator Machine room floor	LL		125psf	YES/NO	
Roof top equipment areas	LL		125psf (or actual equipment wt.)	NO/NO	125psf
Balconies	LL	100psf	100psf	YES/YES	psf
*Snow	LL	24-30psf	24-30psf	NO/NO	24-30psf

See Appendix C for calculations

Table 4.1: For total dead weight of building for seismic loading

Wind Loads are determined using ASCE 7-05 Section 6.5, which is Main Wind Force Resisting System (MWFRS) method 2- analytical procedure. See ASCE 7-05 Section 6.5 Table 1B for design factor values needed in calculations. All values, factors and equations are derived from section 6. To Determine the Gust Effect Factor (G) the structure had to be determined as a rigid structure. To make this assumption $100/h$ has to be ≤ 1 . Making the assumption that h was just under 100 feet based on the fact that the first two levels are minimal compared to the rest of the structure and there is only one wall face exposed on each; therefore the bulk of the structure completely exposed above ground would meet the requirement. See Appendix A of structure under construction for clarity; the lowest level faces west. The wind and seismic calculations from the previous technical reports were revisited and final values were adjusted based on more accurate factor values. See Appendix B for wind calculations. See Appendix D for seismic calculations.

WIND LOAD
 BASIC WIND SPEED (3 SECOND GUST) 90 MPH
 WIND IMPORTANCE FACTOR 1.15
 WIND EXPOSURE CATEGORY..... C
 MEAN ROOF HEIGHT 122 FT
 INTERNAL PRESSURE COEFFICIENT ±0.18
 TOPOGRAPHIC FACTOR, Kzt..... 1.62 MAX AT BASE
 1.09 MIN AT MEAN ROOF HEIGHT

Figure 4.9: Wind load data from construction documents

Wind Load Data for Calculations

East-West direction			ASCE section
Basic wind speed	V	90mph	6.5.4 (Figure 6-1)
Mean roof height	h	122ft	
Wind directionality factor	K _d	0.85	6.5.4 (Table 6-4)
Importance Factor (Occupancy category IV)	I	1.15	6.5.5 (Table 6-1)
Exposure category		C	6.5.6.3
Velocity pressure coefficient	K _z	varies	6.5.6 (Table 6-3)
Topographic factor	K _{zt}	varies	6.5.7.1 (Figure 6-4)
Gust effect factor	G	0.856	6.5.8
Enclosure Classification		Enclosed	6.5.9
Internal pressure coefficient	G _{C_{pi}}	±0.18	6.5.11.1 (Table 6-3)
External pressure coefficients windward side	C _p	0.8	6.5.11.2 (Figure 6-6)
External pressure coefficients leeward side	C _p	-0.5	(Figure 6-6)
Velocity pressure @ height Z	q _z	varies	6.5.10
Velocity pressure @ mean roof height	q _h	30.41lb/ft ²	6.5.10
Design wind load	F	determined	

Table 4.2: Wind load data table for East - West loading

East – West Base & Story Shears with Overturning Moment

Level	Height (ft)	Pressure (lbs/ft ²)	Force (F)kips	Shear (V) kips	Moment (M) Kips*ft
		Windward + leeward			
0- Ground	0	24.59	21.64	545.75	4000.3
1	14'-8"	24.59	52.10	524.11	3841.7
2	29'-4"	26.48	69.29	472.01	3459.8
3	44'-0"	27.30	81.26	402.72	2951.9
5	58'-8"	27.57	84.91	321.46	2356.3
6	73'-4"	27.59	84.64	236.55	1733.9
7	88'-0"	27.38	83.51	151.91	1113.5
8-Roof	102'-8"	26.87	49.5	68.4	501.4
9- P.H. 1	122'-0"	26.30	13.52	18.9	182.7
10- P.H. 2	135'- 0"	25.87	5.38	5.38	34.97
Base Shear =				545.75	
Overturning Moment =					20176.52

Table 4.3: See Appendix B for calculations and drawings

Wind Load Data for Calculations

North-South direction			ASCE section
Basic wind speed	V	90mph	6.5.4 (Figure 6-1)
Mean roof height	h	122ft	
Wind directionality factor	K _d	0.85	6.5.4 (Table 6-4)
Importance Factor	I	1.15	6.5.5 (Table 6-1)
Exposure category		C	6.5.6.3
Velocity pressure coefficient	K _z	varies	6.5.6 (Table 6-3)
Topographic factor	K _{zt}	varies	6.5.7 (Figure 6-4)
Gust effect factor	G	0.857	6.5.8
Enclosure Classification		Enclosed	6.5.9
Internal pressure coefficient	G _{C_{pi}}	±0.18	6.5.11.1 (Table 6-3)
External pressure coefficients windward side	C _p	0.8	6.5.11.2 (Figure 6-6)
External pressure coefficients leeward side	C _p	-0.5	(Figure 6-6)
Velocity pressure @ height Z	q _z	varies	6.5.10
Velocity pressure @ mean roof height	q _h	30.41/ft ²	6.5.10
Design wind load	F	determined	

Table 4.4: Wind load data table for North – South loading

North - South Base & Story Shears with Overturning Moment

Level	Height (ft)	Pressure (lbs/ft ²)	Force (F)kips	Shear (V) kips	Moment (M) Kips*ft
		Windward + leeward			
0- Ground	0	0	0	557.55	4086.84
1	14'-8"	24.60	15.69	557.55	4086.84
2	29'-4"	26.61	72.10	541.86	3971.83
3	44'-0"	27.33	98.45	469.76	3443.34
5	58'-8"	27.61	100.27	371.31	2721.70
6	73'-4"	27.63	93.73	271.04	1986.72
7	88'-0"	27.43	86.37	177.31	1299.68
8-Roof	102'-8"	26.91	62.53	90.94	666.59
9- P.H. 1	122'-0"	26.34	23.96	28.41	274.58
10- P.H. 2	135'- 0"	25.90	4.45	4.45	28.93
Base Shear =				557.55	
Overturning Moment =					22567.05

Table 4.5: See Appendix B for calculations and drawings

Snow loads are determined using ASCE 7-05 Chapter 7. The design values in sections 7.1-7.3 all agree with HGA’s values (see Appendix C notes on snow loads.) A minimum roof design load of 30psf will be used for calculations.

SNOW LOAD	
GROUND SNOW LOAD, P _g	25 PSF
FLAT ROOF SNOW LOAD, P _f	24 PSF
MINIMUM ROOF DESIGN LOAD	30 PSF
SNOW IMPORTANCE FACTOR	1.2
SNOW EXPOSURE FACTOR, C _e	1.0
THERMAL FACTOR, C _t (BUILDING)	1.0
THERMAL FACTOR, C _t (CANOPIES)	1.2

Figure 4.10: Construction document values

As per ASCE 7-05 § 12.7.2; effective seismic weight:

4) where the flat roof snow load exceeds 30psf use 20%; otherwise it is not required. (P_f designed and calculated = 24psf (Therefore not applicable))

Seismic Design:

Criteria are based off of ASCE 7-05 Chapters 11, 12, 14 & 22 for seismic design. Initially in Technical Report #3 (lateral system analysis) a C_s value of 0.046 was calculated to multiply with the total building weight (W_T) to determine the base shear and then distribute this base shear to the individual levels. The effective seismic weight (W_T) is determined using information from ASCE 7-05, §12.7.2., and totaled using an excel spreadsheet found in Appendix D.

```

SEISMIC DESIGN DATA
SPECTRAL RESPONSE ACCELERATION, Ss ..... 0.0127
SPECTRAL RESPONSE ACCELERATION, S1 ..... 0.0055
SITE CLASS..... C
SEISMIC IMPORTANCE FACTOR..... 1.5
SEISMIC DESIGN CATEGORY (SDC) ..... A
    
```

Figure 4.11: Construction document data for seismic

Technical Report #3 Calculations

$$V = \text{base shear} = C_s * W_T$$

$$C_s = 0.0456$$

$$W_T = 18675.1 \text{ kips}$$

$$V = 851.58 \text{ kips}$$

Rechecking and reevaluating the seismic data and calculations from the previous report it was determined from Chapter 11, § 4-7 that the structure is located in an area where the Seismic Design Category (SDC) is A. ASCE 7-05 §11.7.2 for design category A lets the designer use a more simplified and less stringent lateral design force for the structure.

11.7.2 Lateral Forces. Each structure shall be analyzed for the effects of static lateral forces applied independently in each of two orthogonal directions. In each direction, the static lateral forces at all levels shall be applied simultaneously. For purposes of analysis, the force at each level shall be determined using Eq. 11.7-1 as follows:

$$F_x = 0.01w_x \tag{11.7-1}$$

where

F_x = the design lateral force applied at story x , and
 w_x = the portion of the total dead load of the structure, D , located or assigned to Level x

Figure 4.12: ASCE 7-05 §11.7.2

This will effectively reduce the previous calculated design loads by approximately 3 times; which will result in drastically lower design values.

Total Dead Load for Seismic Calculation											
											W_T
											Load type
Floor Level	square footage	wall	Plank & Topping	Superimposed	Columns	Beams	equipment	roof	exterior walls	Floor weight	Fx
		square footage	psf	MEP/Partitions	kips	lb/ft ²	psf	psf	psf/wall	Totals	
			93.0	35.0		10.0	1.0	93.0	28.6	w _t	kips
Ground	8240										
Level 1	20405	170	1897.67	714.18	70.07	204.05	20.41	0	4.86	2906.4	29.06
Level 2	45545	458	4235.69	1594.08	60.70	455.45	45.55	0	13.10	6391.5	63.91
Level 3	42165	458	3921.35	1475.78	82.79	421.65	42.17	0	13.10	5943.7	59.44
Level 5	31525	458	2931.83	1103.38	50.20	315.25	31.53	0	13.10	4432.2	44.32
Level 6	27720	678	2577.96	970.20	47.40	277.20	27.72	0	19.39	3900.5	39.00
Level 7	27760	678	2581.68	971.60	35.83	277.60	27.76	0	19.39	3894.5	38.94
Level 8 (roof)	45545							4235.69		4235.7	42.36
TOTALS	248905	2900	18146.16	6829.2	346.99	1951.2	195.12	4235.7	82.94		
						$W_T =$	31787.3 kips				
						Base Shear =	317.04 kips				

Figure 4.13: EXCEL spreadsheet calculating seismic base and story shear with additional loading of proposed system

Controlling lateral load combination: 1.6W or 1.0E for just lateral loading

1.6W = 1.6(557.550) = 892kips, from wind N-S; CONTROLS

1.6W = 1.6(545.75) = 873kips, from wind E-W

1.0E = 1.0(317.04) = 317kips, from Seismic

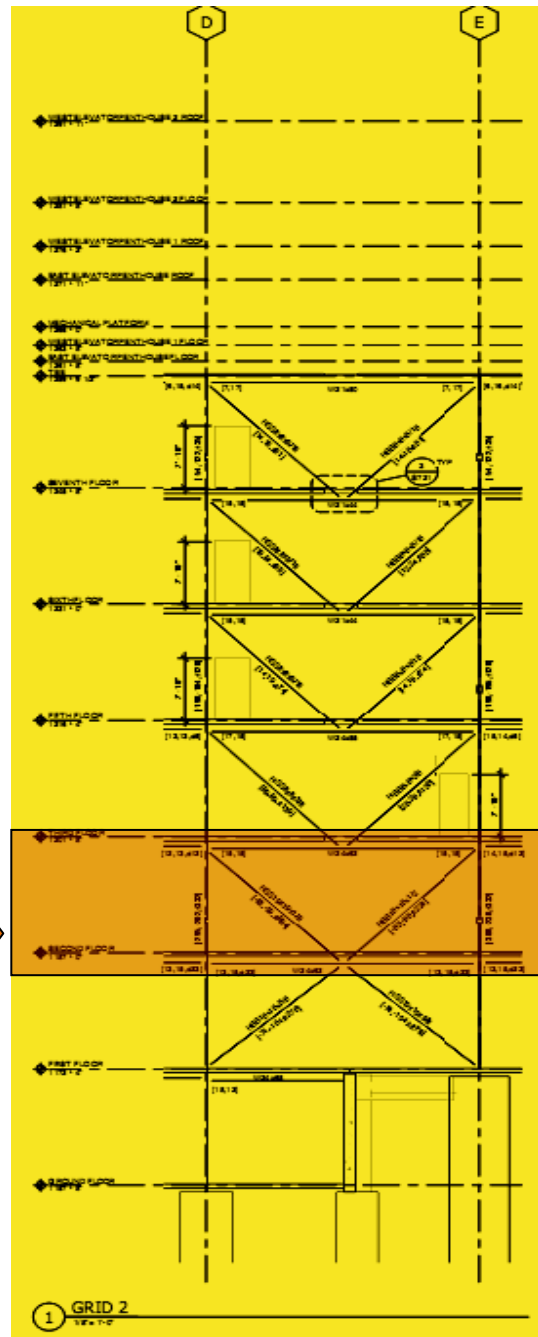
A factored load of 1.6 times the wind force at each level will be used in calculations to determine, relative stiffness of braces on each level, distribution of load to braces, and eventually the force in the members.

Lateral System Analysis:

With the design of a different gravity load system the existing lateral resisting system has to be checked for compatibility of the two systems. The system being designed and implemented is commonly referred to as a girder-slab floor system. This particular girder configuration cannot have moment connections at its end supports, due to the fact that if the top flange is in tension (-moment) then the composite member properties/strength would be reduced to just the tensile capacity of the top bar since the concrete in tension theoretically has no tensile capacity that can be relied upon. A concentrically braced frame is the preferred and most economical lateral resistance system for this type of construction. This is also the as designed system type; however, the connections on the drawings were not included and were left up to the contractors design as per my construction document set. The connections to the columns and girders from the lateral elements will be designed as an additional aspect of the lateral load transfer to the gravity components. The lateral elements will again consist of HSS members. The following section of this report goes into detail about the analysis method and force distribution for the lateral force resisting system.

Force Distribution:

For the scope and purpose of this report the braced frame section from level 3 to level 5 along grid line 2 between grid lines D-E will be analyzed; which is what I am calling frame #2 and will be assumed to be resisting N-S applied wind forces. See Figure 4.14 below for frame detail.




See enlarged view on following page  Figure 4.15 for more as designed details

Figure 4.14: Braced frame at grid 2 between D & E

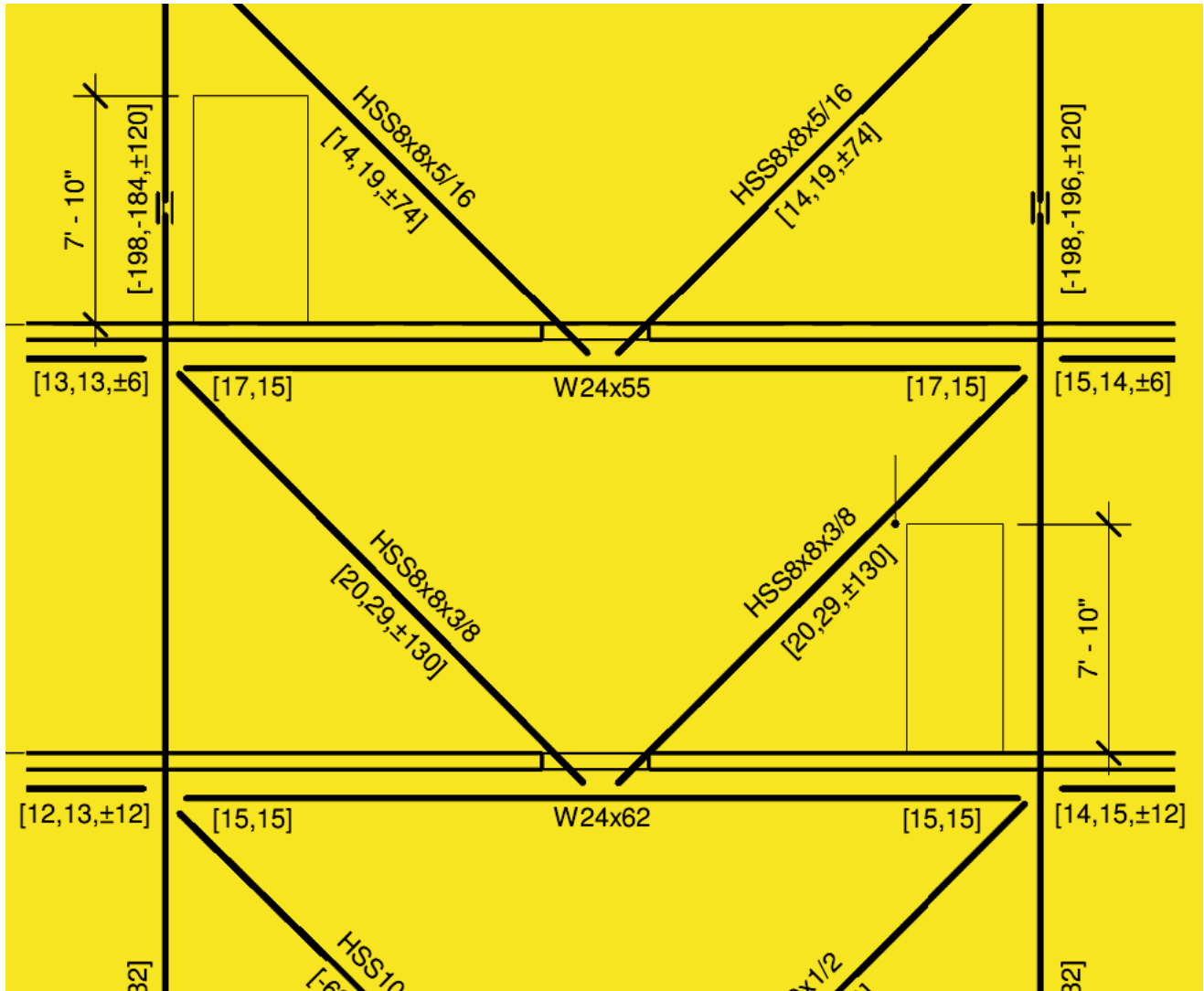


Figure 4.15: Enlarged view of braced frame at grid 2 between D & E

Analysis Method:

As shown earlier in Figures 4.7 & 4.8 a force on an upper level of a Chevron type braced frame will induce a compressive force in one brace and a tension force in the other that will carry itself down through all bracing members below that level. It will also introduce a compressive force in one column and a tensile force in the other that will compound itself linearly in each respective vertical element.

Therefore the forces at each level cannot be analyzed individually; they will have to be combined with the forces acting on the levels above to get a more accurate result. This is also part of the reason why the HSS member sizes increase in section and wall thickness as more floors are added above even as the forces at each level are relatively the same.

The first step in the analysis process is to assume the floor levels are acting as rigid diaphragms and to determine the center of mass for the rigid diaphragm above the level being analyzed, which is the area/mass that is applying the load to the braces. See Appendix E for these calculations.

Next would be to calculate the center of rigidity for each of these levels to determine how much of the force at the respective level will go into each brace at that level based on their relative stiffnesses to each other and torsional effects due to eccentric differences in center of mass versus center of rigidity. This is the axial force being introduced into the bracing elements below the level. Note: Only the diagonal braces in the same direction of the loading will be considered to be resisting the lateral load in that direction; and the columns and beams that make up part of the braced frame are not considered for stiffness criteria.

Once the level forces, center of mass, center of rigidity and relative stiffnesses have been determined then the direct force and eccentric force at that level can be calculated. These two forces can then be added together to determine the force being applied at that level to each individual frame. The value for the eccentric force being added to or subtracted from the direct force will always be considered positive since load reversal can be applied and the eccentric forces would switch signs but the direct forces would remain the same.

These forces can then be applied to the Free Body Diagram for the frame and the element member forces can be determined and checked against the computed design values and subsequent sizes.

See Appendix E for drawings and calculations including FBD of braced frame #2 and SAP verification of FBD and member forces.

Tabulated values of hand calculations

Level	Frame Stiffness (kip/in)						Center of Rigidity		Story Shear (kips)		Eccentricity	
	1	2	3	4	5	6	X (ft)	Y (ft)	N-S	E-W	e _x (ft)	e _y (ft)
3	1198.01	1198.01	2419.07	1573.30	2050.06	2120.89	106.06	121.8	98.45	81.26	19.77	12.3
5	1198.01	1198.01	1520.56	1573.30	2050.06	2120.89	106.06	107.53	100.27	84.91	19.77	1.97
6	1009.10	1198.01	1198.01	1239.57	1573.30	1627.66	105.51	101.37	93.73	84.64	25.89	3.67
7	1009.10	1009.10	1009.10	1044.10	1239.57	1080.18	103.12	100.67	86.37	83.51	7.20	32.13
8	1009.10	1009.10	1009.10	1044.10	1239.57	1080.18	103.12	100.67	62.53	49.50	7.20	32.13
Average	1355.83	1403.06	1788.96	1618.59	2038.14	2007.45	130.9675	133.01			19.9575	20.55
								Total=	441.35	383.82		

Table 4.6: Tabulated values to evaluate member forces

Level	Direct Shear (kips)						Torsional Shear (kips) *5% minimum of Direct					
	1	2	3	4	5	6	1	2	3	4	5	6
3	24.50	24.50	49.46	22.26	29.00	30.00	1.91	8.05	16.668	9.604	3.844	*1.50
5	30.67	30.67	38.93	23.26	30.30	31.35	2.80	11.13	13.93	1.49	*1.52	*1.57
6	32.98	32.98	27.78	23.63	29.99	31.02	2.26	14.35	16.61	2.76	2.07	*1.55
7	28.79	28.79	28.79	25.92	30.77	26.82	*1.44	3.63	4.28	23.78	18.10	5.68
8	20.84	20.84	20.84	15.36	18.24	15.90	*1.04	2.63	3.10	14.10	10.73	3.37
Total	137.78	137.78	165.80	110.43	138.30	135.09	9.45	39.79	37.92	42.13	36.26	13.67

Total Shear (kips)						
Frame	1	2	3	4	5	6
Level 3	26.41	57.51	66.13	31.86	32.84	31.50
Level 5	33.47	41.80	52.86	24.75	31.82	32.92
Level 6	35.24	47.33	44.39	26.39	32.06	32.57
Level 7	30.23	32.42	33.07	49.70	48.87	32.50
Level 8	21.88	23.47	23.94	29.46	28.97	19.27
Total	147.23	202.53	220.39	162.16	174.56	148.76

Table 4.7: Resulting shears due to wind loads

Deflection criteria as per 2006 International Building Code:

Allowable building drift: $\Delta_{wind} = H/400$

Allowable story drift: $\Delta_{seismic} = 0.10h_{sx}$ (Table 12.12-1 ASCE 7-05)

Equation used to calculate story drift Δ_s : $K=P/\Delta_p$ $\Delta_p=P/K$

Wind Drift Comparison of Frame #2									
Level	Story Height (ft)	Story Drift (in)	Allowable Story Drift $\Delta_{wind} = H/400$ (in)			Total Drift (in)	Allowable Total Drift $\Delta_{wind} = H/400$ (in)		
3	14.67	0.0782	<	0.44	Acceptable	0.0782	<	1.32	Acceptable
5	14.67	0.0837	<	0.44	Acceptable	0.162	<	1.76	Acceptable
6	14.67	0.0782	<	0.44	Acceptable	0.240	<	2.2	Acceptable
7	14.67	0.0856	<	0.44	Acceptable	0.326	<	2.64	Acceptable
8/roof	14.67	0.0620	<	0.44	Acceptable	0.388	<	3.08	Acceptable

Table 4.8: Drift Values from hand calculations

SAP 2000 2d Frame Analysis to compare with hand calculations:

The relative stiffness of each frame can be approximated by taking the inverse of the deflection of each frame and relating them to each other by taking its value and dividing by the sum of the other frames in the same participating direction. This could also be done on a level by level basis to get a more accurate assumption. Since the second approach was used for the hand calculations the computer analysis will be done the same way for more consistency.

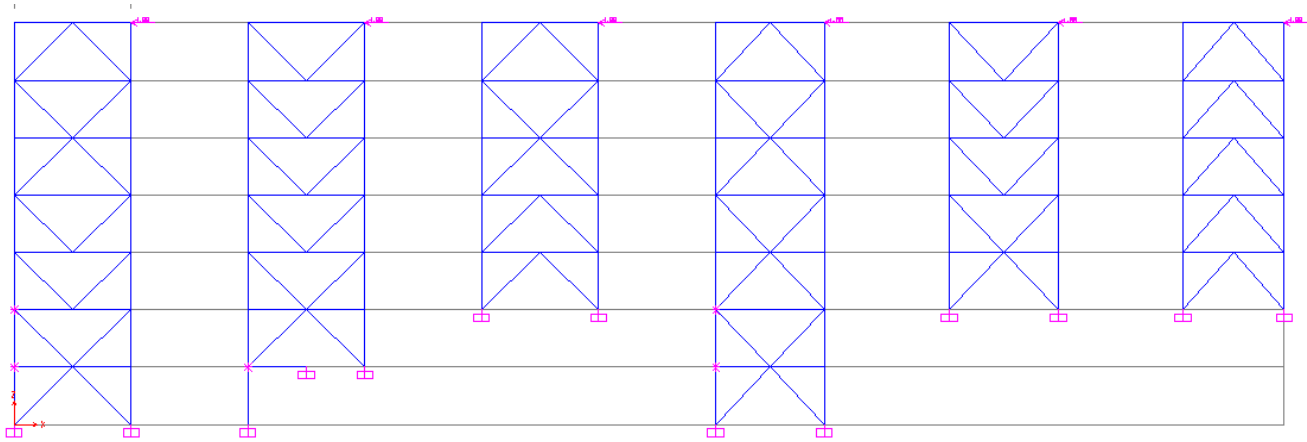


Figure 4.16: Frames 1-6 with 1 kip load applied to determine relative stiffnesses of frames.

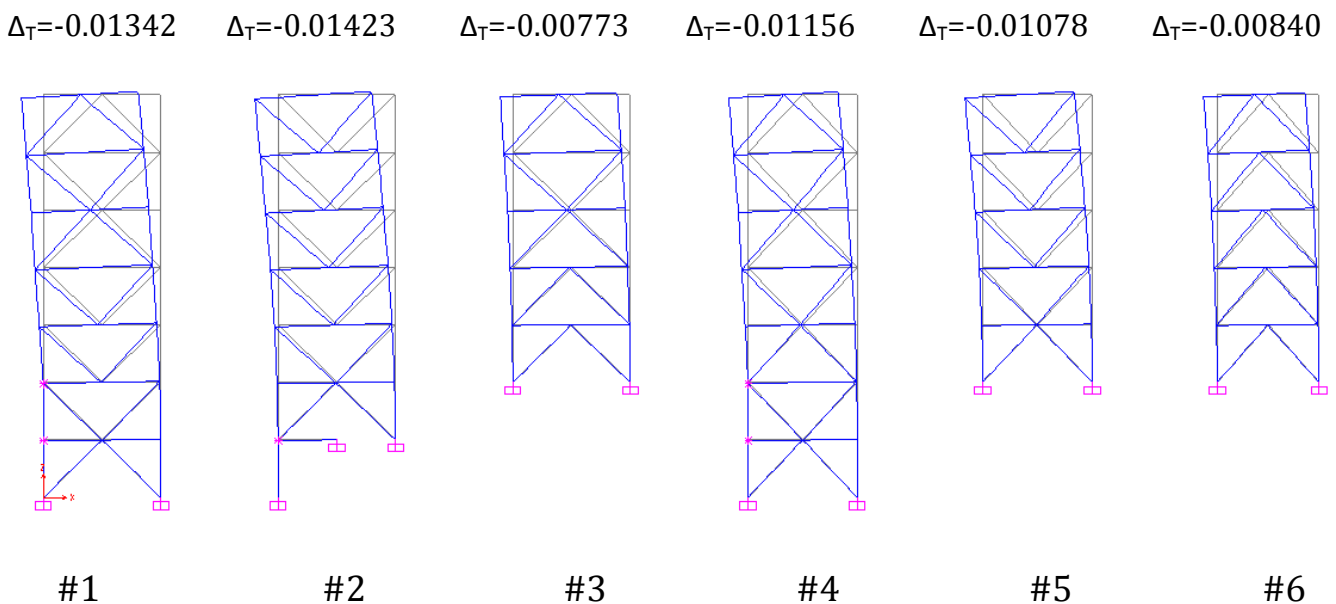


Figure 4.17: Deflected shapes with total displacements caused by 1 kip at top

Level	Displacement for Stiffness Calculations (Δ_s)					
	Frames 1-6					
3	0.00251	0.00220	0.00005	0.00157	0.00005	0.00007
5	0.00507	0.00461	0.00168	0.00371	0.00203	0.00182
6	0.00741	0.00761	0.00317	0.00581	0.00445	0.00353
7	0.01042	0.01093	0.00545	0.00860	0.00756	0.00585
8/roof	0.01342	0.01423	0.00773	0.01156	0.01078	0.00840

Table 4.9: Frames 1-6 showing displaced shape due to 1 kip load @ top of frame and relative displacements at each level.

Level	K for each brace ($1/\Delta_s$)					
	Frame 1	Frame 2	Frame 3	Frame 4	Frame 5	Frame6
3	398.406	454.545	20000	636.943	20000	14285.71
5	197.239	216.920	595.238	269.542	492.611	549.451
6	134.953	131.406	315.457	172.117	224.719	283.286
7	95.9691	91.4913	183.486	116.279	132.275	170.940
8/roof	74.5156	70.2741	129.366	86.5052	92.7644	119.048

Table 4.10: Stiffness of each brace at each level (k/in) based off of 1k load @ top of frame

Level	% Stiffness per Brace ($K/\Sigma K$)					
	Frame 1	Frame 2	Frame 3	Frame 4	Frame 5	Frame6
3	1.91	2.18	95.91	1.83	57.31	40.86
5	19.54	21.49	58.97	20.55	37.56	41.89
6	23.20	22.59	54.22	25.31	33.04	41.65
7	25.87	24.66	49.46	27.72	31.53	40.75
8/roof	27.18	25.54	47.19	29.00	31.10	39.91

Table 4.11: Percentage of load to each frame at each level based off of 1k load @ top of frame

To determine the total force that is transmitted into each brace on each level the values from Table 4.11; as a fraction, are multiplied by the story shear at the corresponding level, which can be found in Tables 4.3 & 4.5. This however does not account for the torsional shear; which can be seen from Table 4.7 in the hand calculations could be close to 30% of the direct shear. To try and reasonably account for these torsional shears the eccentricities calculated by hand are assumed to be accurate here.

SAP Model Calculations												
Level	Direct Shear (kips)						Torsional Shear (kips) *5% minimum of Direct					
	1	2	3	4	5	6	1	2	3	4	5	6
3	1.88	2.15	94.42	1.49	46.57	33.20	0.11	0.54	24.42	2.63	25.35	5.27
5	19.59	21.55	59.13	17.45	31.89	35.57	1.57	6.86	18.57	1.31	1.59	1.78
6	21.75	21.17	50.82	21.42	27.97	35.25	1.53	7.99	22.22	2.72	2.09	1.76
7	22.34	21.30	42.72	23.15	26.33	34.03	1.08	2.30	5.44	23.74	17.31	8.06
8	17.00	15.97	29.51	14.36	15.39	19.76	0.82	1.77	3.85	14.37	9.88	4.56
Total	82.56	82.14	276.60	77.87	148.15	157.81	5.11	19.46	74.50	44.76	56.22	21.43

Total Shear (kips)						
Frame	1	2	3	4	5	6
Level 3	1.99	2.69	118.84	4.12	71.92	38.47
Level 5	21.16	28.41	77.70	18.76	33.48	37.35
Level 6	23.28	29.16	73.04	24.14	30.06	37.01
Level 7	23.42	23.60	48.16	46.89	43.64	42.09
Level 8	17.82	17.74	33.36	28.73	25.27	24.32
Total	87.67	101.60	351.10	122.63	204.37	179.24

Table 4.12: Resulting shears due to wind loads from SAP 2000

The computed total story shears from Table 4.12 are placed at the nodes of the frames on their corresponding levels in the 2D frame model to evaluate total drift and compare the values with the hand calculations and the 2006 IBC deflection criteria.

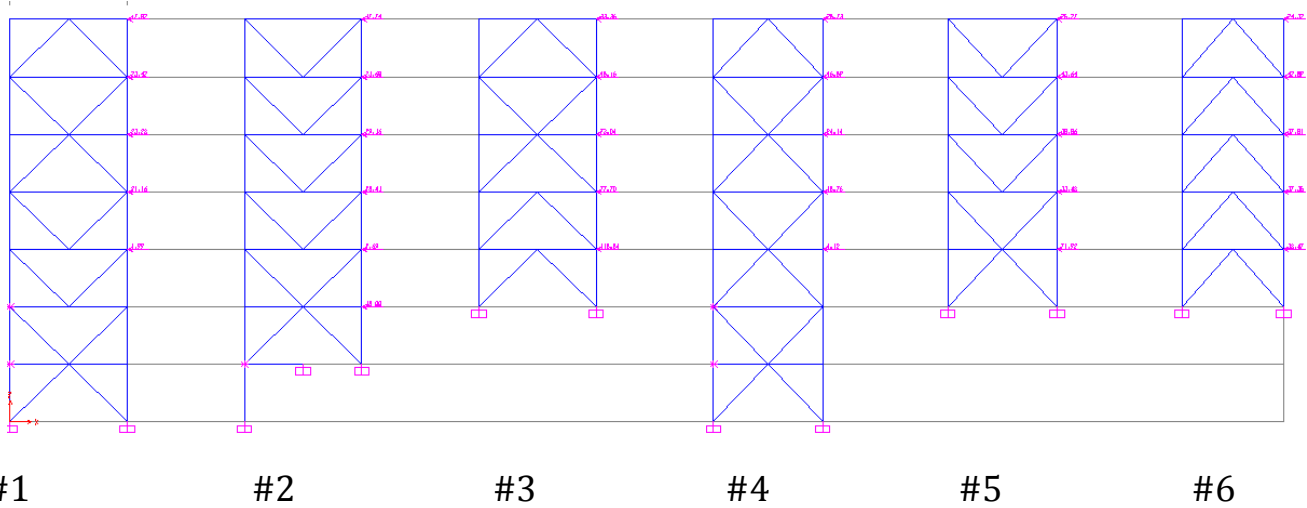


Figure 4.18: Frames 1-6 with loads applied to determine deflections of frames to compare with hand calculations.

Comparisons:

Wind Drift Comparison of Frame #2 using SAP 2000 2D									
Level	Story Height (ft)	Story Drift (in)	Allowable Story Drift $\Delta_{wind} = H/400$ (in)			Total Drift (in)	Allowable Total Drift $\Delta_{wind} = H/400$ (in)		
3	14.67	0.1214	<	0.44	Acceptable	0.18813	<	1.32	Acceptable
5	14.67	0.1858	<	0.44	Acceptable	0.37396	<	1.76	Acceptable
6	14.67	0.1912	<	0.44	Acceptable	0.56512	<	2.2	Acceptable
7	14.67	0.1703	<	0.44	Acceptable	0.73544	<	2.64	Acceptable
8/roof	14.67	0.1456	<	0.44	Acceptable	0.88103	<	3.08	Acceptable
Wind Drift Comparison of Frame #2 using hand calculations									
Level	Story Height (ft)	Story Drift (in)	Allowable Story Drift $\Delta_{wind} = H/400$ (in)			Total Drift (in)	Allowable Total Drift $\Delta_{wind} = H/400$ (in)		
3	14.67	0.0782	<	0.44	Acceptable	0.0782	<	1.32	Acceptable
5	14.67	0.0837	<	0.44	Acceptable	0.162	<	1.76	Acceptable
6	14.67	0.0782	<	0.44	Acceptable	0.240	<	2.2	Acceptable
7	14.67	0.0856	<	0.44	Acceptable	0.326	<	2.64	Acceptable
8/roof	14.67	0.0620	<	0.44	Acceptable	0.388	<	3.08	Acceptable

Table 4.13: Drift comparison table

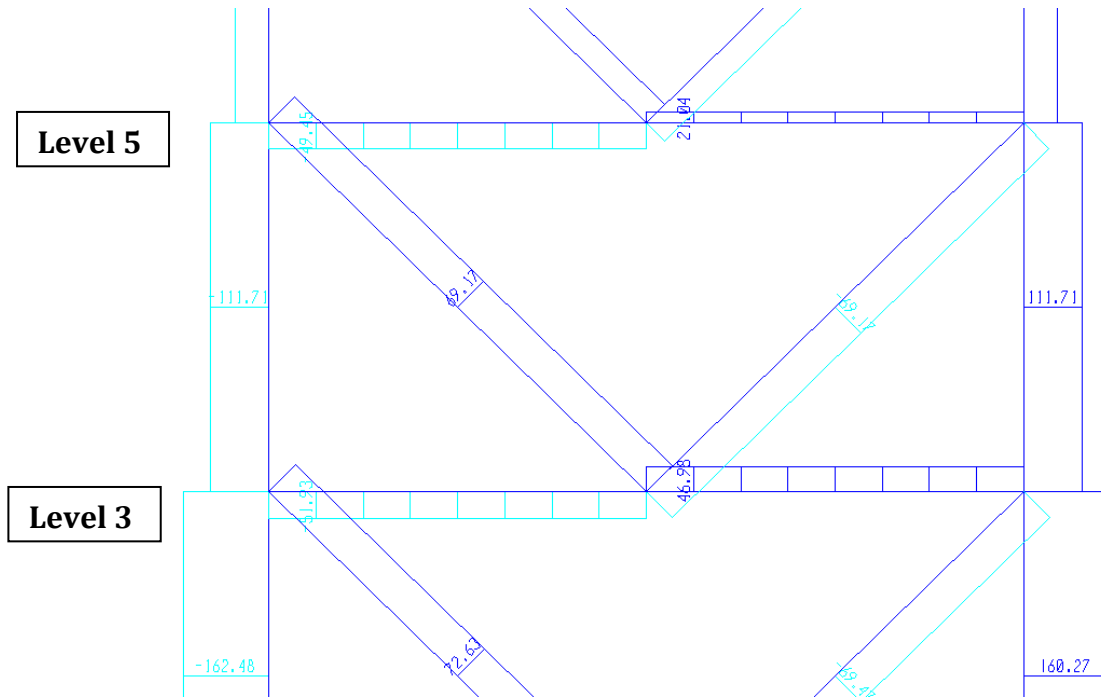


Figure 4.19: SAP 2000 frame #2 axial load output

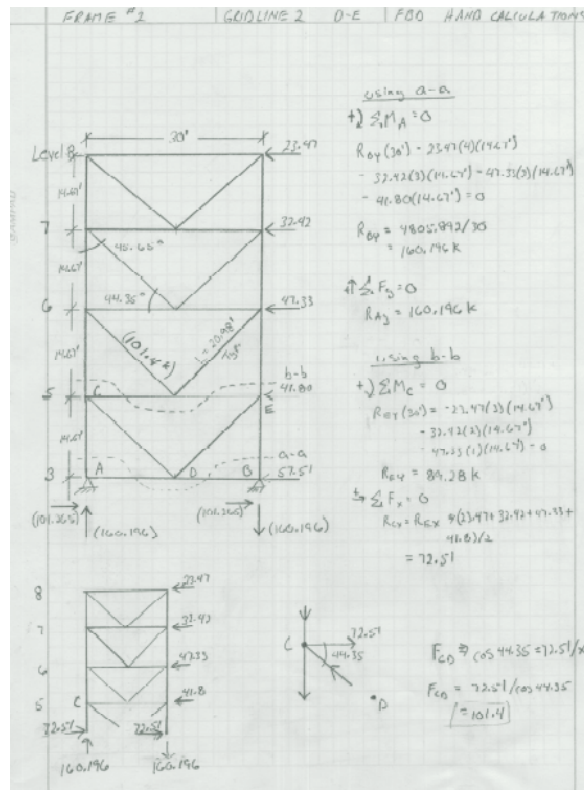
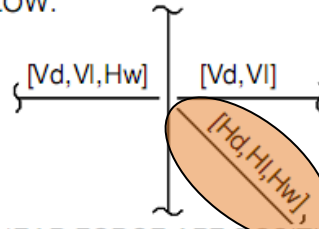


Figure 4.20: FBD of hand calculation for frame #2 to compare values with Figure 4.19. An enlarged view of this figure can be found in the beginning of Appendix F.

BRACED FRAME CONNECTION NOTES

1. SEE PLAN, BRACE ELEVATIONS, AND COLUMN SCHEDULE FOR MEMEBERS SIZES.
2. BRACING AND BEAM MEMBER SERVICE (UNFACTORED) FORCES ARE INDICATED ON ELEVATIONS, AS SHOWN IN FIGURE BELOW.

Hd=AXIAL DEAD LOAD
 HI=AXIAL LIVE LOAD
 Hw= AXIAL WIND LOAD
 Vd=SHEAR DEAD LOAD
 VI=SHEAR LIVE LOAD



- TENSION AXIAL FORCE AND DOWNWARD SHEAR FORCE ARE POSITIVE.
 COMPRESSION AXIAL FORCE AND UPWARDS SHEAR FORCE ARE NEGATIVE.
3. NO REDUCTION IN SERVICE LEVEL FORCES OR INCREASES IN ALLOWABLE STRESSES SHALL BE ALLOWED IN DESIGN OF CONNECTIONS.
 4. FABRICATOR TO ENSURE BRACE LENGTHS AND SLOT DIMENSIONS ALLOW PLACEMENT OF BRACE BETWEEN GUSSET [PLATES.
 5. SEE GENERAL STRUCTURAL NOTES ON SHEET S001 FOR ADDITIONAL INFORMATION.
 6. BEAMS AND COLUMNS ARE NOT DESIGNED FOR BENDING MOMENT DUE TO CONNECTION ECCENTRICITY. PROPORTIN CONNECTION TO TO ELIMINATE ADDITIONAL MOMENTS ON BEAMS AND COLUMNS
 7. AXIAL FORCES IN BRACED FRAME BEAMS ARE NOT SHOWN. DETERMINE FORCE REQUIRED TO OBTAIN CONNECTION FORCE EQUILIBRIUM.

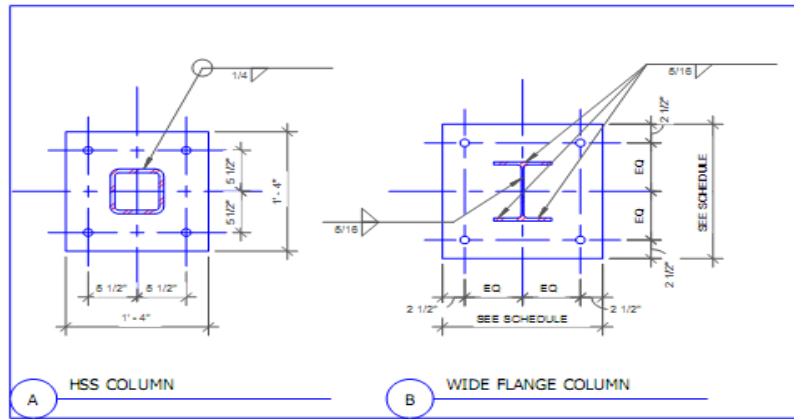
1 BRACED FRAME NOTES

1" = 1'-0"

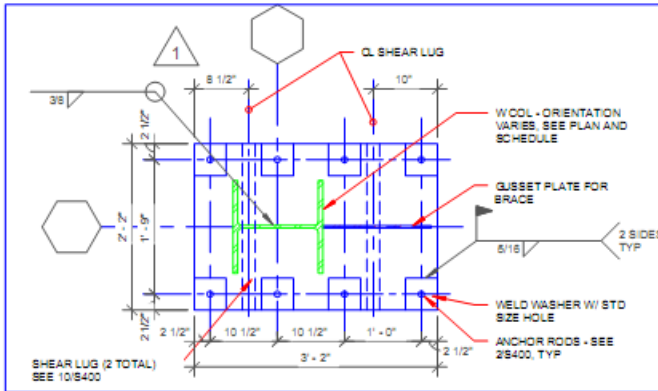
Figure 4.21: Description from print to show value meanings and to compare with SAP and hand calculations.

Axial Force in Brace from Level 3 to Level 5 in Frame #2			
	Print	Hand Calculations	SAP 2000
H _w	130kips	101.4kips	69.17kips

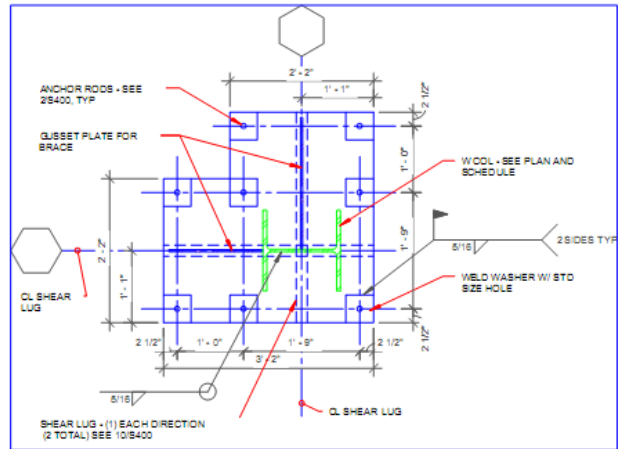
Table 4.14: Brace comparison values



1 GRAVITY COLUMN BASE PLATE TYPES
1" = 1'-0"



6 LATERAL COLUMN BASE PLATE
3/4" = 1'-0"



7 LATERAL COLUMN BASE PLATE
3/4" = 1'-0"

Figure 4.22: Gravity and Lateral base plate to foundation connection detail

Overturing:

The drawings in Figure 4.22 depict the differences in the base plate to caisson connection details for lateral versus gravity columns. The reason for the difference in anchor size, depth, number and layout is because of the overturning moment caused by the lateral loading on the structure. As shown in Figures 4.19 & 4.20 at each braced frame location there will be one side of the frame columns in compression and the other in tension.

Depending on the lateral loading direction there will also be a moment of approximately 20,000-23,000 foot kips applied to the base of the columns, this load (moment) would be distributed among the columns which are participating in the loaded direction similar to the manner in which the lateral load is distributed to the braced frames.

The uplift force seen in the columns that are in tension would be negated by the gravity forces in the columns imposed by dead and live loading of the structure as well as the connected weight of the 30"-78" \emptyset and up to 79' deep caissons; therefore overturning issues would not be a concern or issue.

Member Checks:

The bracing member compared in Table 4.14 is checked for strength and size using the hand calculation and the value given on the construction documents. One column in the same braced frame between levels 3 and 5 is also checked for compression, lateral stability and size. To compare and evaluate the members in the design documents the gravity loads applied to the columns, beams and HSS members and any moments that are applied to the columns also have to be considered. After determining the gravity loads, the loads will be applied to a simple 2D SAP model to get the member forces to be added to the lateral analysis.

These calculations can be found in Appendix F at the end of this report.

Lateral System Conclusions:

Based on the calculations and comparisons in this report the lateral force resisting system is designed for strength rather than for drift considerations. This conclusion seems completely plausible since two of the levels are relatively small compared to the rest of the structure and are only minimally exposed on one side. There are five other main levels above ground and a smaller penthouse level on the roof. The height of these levels compared to the length and width of the structure is approximately 1:2 making the building relatively short, almost symmetrically square and stocky.

These features would indicate that the structures lateral deformations should be

less than code standards as compared to taller and thinner structures and therefore the bracing elements would be designed more for a governing strength limit state.

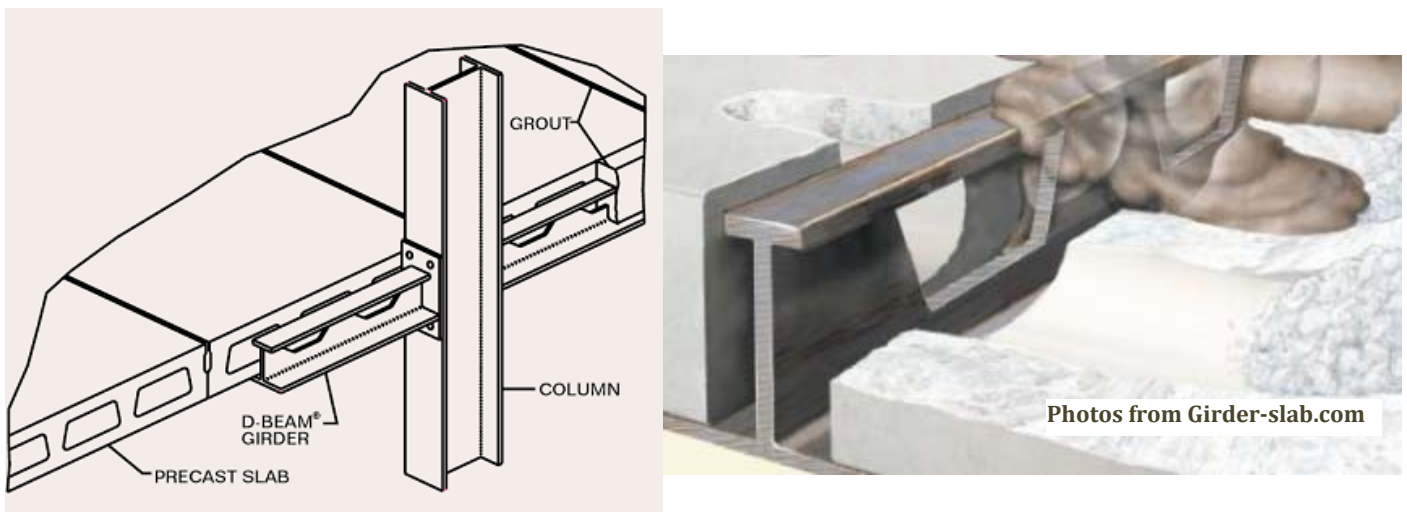
Hand and SAP calculated drift values compiled in Table 3.13 on page 26 for code vs. calculated values shows that the story and total drifts are approximately 3.5 times less than code standards indicating that a smaller profile could have been used to control building drift.

It was also shown that the construction document data for the lateral system and bracing members was oversized as compared to the hand calculations by a factor of 40-50%. The bracing member that was checked shows a service wind load (unfactored) of 130kips on the construction documents while the hand calculated values are 101kips factored.

This discrepancy in values and subsequent member sizes could be from multiple reasons. First some of the assumptions and simplifications of the wind values may have been different than design values and led to lower than designed for wind loads. Secondly only the wind was considered as contributing to the axial load in the braces. The gravity and live loads will also induce axial loads in these members. The design loads were also done with the original penthouse designs being larger and a full height rooftop screen wall (13' high), both of which will increase the lateral design loads. The screen wall was omitted and the penthouses reduced in size. The controlling limit states for the connections have also not been considered at this point and may contribute to an increase in member sizes. Vibration concerns in hospital operating rooms and rooms with sensitive equipment may also have an effect on member sizes.

Redesigned Gravity System

In the second of the three previous technical reports, alternate floor systems were briefly introduced and analyzed. As part of this process the girder-slab gravity type floor system appeared to be a possible viable substitute for the existing design; however, its concept is relatively new and current use has been restricted to smaller spans and much smaller loading conditions. To determine if this is in fact a theoretical as well as practical solution for the building structure several aspects will have to be examined more closely. Starting with the list of advantages and disadvantages listed in Technical Report #2, each entry will have to be evaluated and accepted or dispelled for this particular building type, bay sizing and loading configuration.



Figures 4.23 & 4.24: Modified castellated sections

Disadvantages:

- ✚ Large lead times with this type of system
- ✚ Girders and columns would need fireproofing
- ✚ Much more efficient and cost effective at shorter spans
- ✚ Column spacing may have to be reduced, increasing footing requirements
- ✚ Floor penetrations must be well coordinated with the slab designer/manufacture

Advantages:

- ✚ Easy & fast to install
- ✚ The lateral system can still be utilized
- ✚ No formwork required and concrete slabs are already at usable capacity when they arrive
- ✚ No intermediate beams in interior of bays needed
- ✚ Can be installed in any type of weather
- ✚ Other trades can start work underneath almost immediately
- ✚ Additional unobstructed ceiling space for MEP's.
- ✚ Meets or exceeds floor fireproofing requirements
- ✚ Reduce noise transmission from floor to floor through baffled cavities
- ✚ No increase in floor to floor heights
- ✚ Reduces overall weight of the structure

To evaluate these two lists an initial girder-slab floor design process will have to be determined and followed. The following is a list of steps in the redesign procedure. Steps in the redesign process:

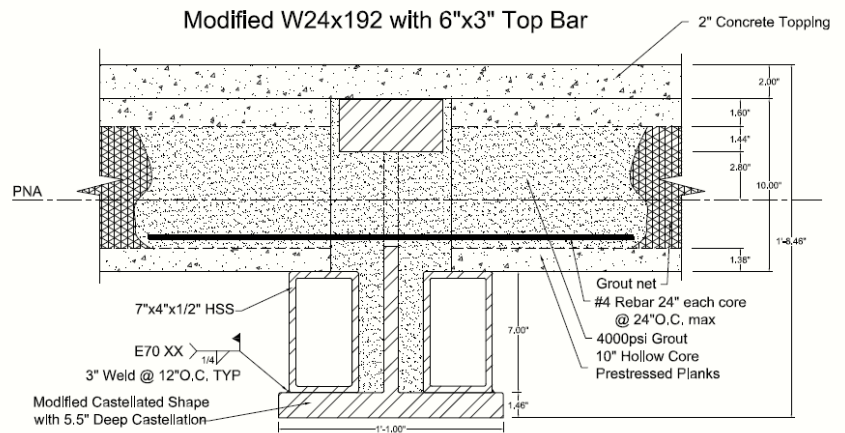
1. Determine the design loads that the structure will be resisting both gravity and lateral per ASCE 7-05.
2. Design of the hollow core planks to find the total depth required and the weight per square foot of the floor system.
3. Configure the load path to be followed including which type of connections will be used between members.
4. Calculate the shape and size of the castellated girders needed to resist the shears and moments induced on them by the floor loading.
5. Assuming the use of the existing column sizes, calculate the total weight of the building.
6. Compare the base shear values for wind and seismic, rework load combinations as per ASCE 7-05 and find which combination is the controlling combination.
7. Distribution of lateral loads on the structure.
8. Size column, girder and bracing members for total loads.

Analysis Process:

To determine the design loads for the first step of this design process, two separate approaches were used. The first was to determine which areas of the structure would experience the most gravitational loading as per ASCE 7-05 since this type of loading would be the majority or sole loading condition on almost all girders. The lateral force induced into the girders axially will be minimal compared to that of the gravity loading. It was determined that these areas would be in the girders that support the rooftop level where there are large live loads from equipment, and hallways and corridors on the lower levels where live loads are larger and non-reduced.

The second approach was to cross check these areas with the as designed beam and girder sizes to determine the location and sizes of the largest members. The same areas that were determined to carry the largest loads in the first step coincided with the locations of the largest designed members. From these two combined approaches the largest as designed composite member moment was determined and compared with the values of the simply supported girder moment value.

The largest calculated M_u value is approximately 77% of the largest ΦM_n of the as designed W-Shapes; therefore, this gives a starting point to develop a composite modified castellated section to carry the applied loading and an identical non-composite castellated section to carry the construction loading and control deflections until the grout in the composite section reaches its 28 day compressive strength.



**Plain Steel $\Phi M_p = 1171k*ft$
Composite $\Phi M_p = 1403k*ft$**

Figure 4.25: 1 of 5 designed sections

Calculated Values:

Span (ft)	M _u @ 80psf LL & Constant DL (k*ft)	M _u @ 125psf LL & Constant DL (k*ft)
14	207	260
27	770	967
28	828	1040
29	888	1115
30	950	1193
31	1014	1274
32	1080	1358

Table 4.15: Calculated values for M_u

Modified Girder Shape Size (Modified)	Shear Capacity@ Least Section (kips)	Total Depth Inc. 2" Concrete Topping (in)	Non-composite Plastic Moment Capacity (ΦM _p) (k*ft)	Composite Plastic Moment Capacity (ΦM _{pc}) (k*ft)
W _m 27x217	359.8	22.50	1328	1674
W _m 24x192	314.0	20.46	1171	1403
W _m 18x211	345.0	18.91	985	1287
W _m 14x193	233.6	15.44	652	877
W _m 10x68	70.1	12	286	Uncalculated

Table 4.16: Calculated values for Modified Girders

Calculations and data can be found in Appendix G at the end of this report for loading, girder sizing and girder capacities.

The load path determination in the second step of the design process is determined through the design of the connection details which is covered later in this report.

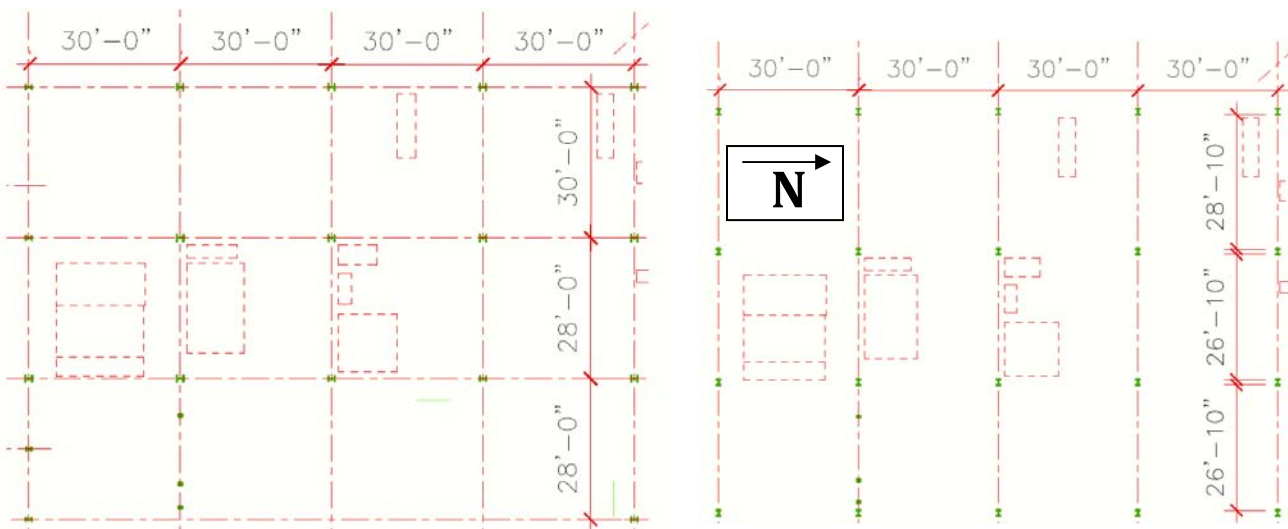
For the design and determination of the prestressed concrete hollow core planks a plank size and type was selected from Nitterhouse Concrete Products design literature. See Appendix G for selected plank and loading capacities.

The total weight of the structure was compiled and tabulated in an EXCEL spreadsheet and shown in Figure 4.13 for seismic calculations.

System Component Viability:

Once these initial steps have been completed a closer inspection of the disadvantages has to be completed to determine if any of the negative drawbacks of the system can be mitigated. The most detrimental aspects of the system would be the longer spans, loads that are 2.5-3 times larger than conventional girder-slab systems, and accommodating multiple and larger openings. These will be the main focus; if these issues cannot be properly addressed then the system is not going to be an option.

An initial step to reduce the moment at midspan of the modified girders was to analyze whether or not the columns could be rotated 90° about their axes to minimize the span length and make connections from girder to columns in the strong axis direction. The majority of the columns strong axes run in the N-S direction which is the same direction in which all of the bay sizes have 30' spans. In the E-W direction the majority of the spans are 28' or less. Having the columns in this orientation could effectively reduce most spans and subsequently their maximum applied moment; however, there would still be some remaining bay spans in this direction that would remain at 30'. These bays however would be in areas where there is reduced loading, somewhat compensating for the increased length.



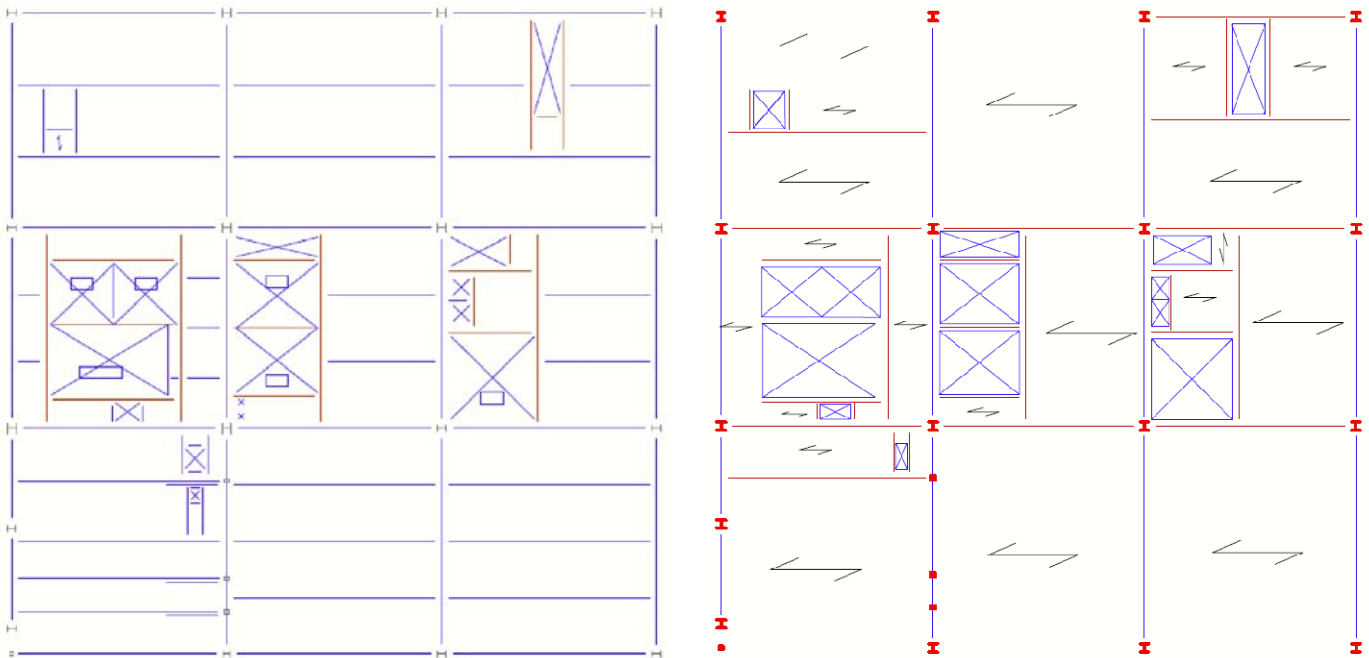
Figures 4.26 & 4.27: Partial 3rd floor as designed column layout with girders; proposed column layout with girder direction and spacing.

With the original design and the subsequent proposed redesign both having concentric shear connections at the columns, and the columns not participating in the lateral load resistance except to carry the transferred axial loads, the orientation of the columns is left up to how the connections will be made as well as any architectural considerations.

Since the bottom flange of the proposed modified girders would not fit between the flanges of the columns a better and more constructible connection location would be to the column flanges. With the columns rotated 90° from their present axes this would make the connection easier, more constructible and shorten the span approximately one foot. This would eliminate the need for an extended shear tab back into the web of the column on heavily loaded main girder spans.

Columns in the inside curved radius section of the building are already in this orientation and the columns along the exterior curved radius do not have to be adjusted for the girders. The existing girders along the outside perimeter of the structure would remain as normal W-shaped sections supporting the hollow-core slab from underneath. Some of these girders may have to be increased to carry the additional applied load of the slabs. Keeping these members the same would eliminate the need for a structural exterior facade redesign.

The remaining issue of multiple/large openings in the floor slabs would have to be handled in a manner similar to that of the original design. The original design accomplished this by the use of additional beams in and around the openings to support the slab edges. These additional beams/girders would have to be of the modified designs since the only place to attach them would be to the webs of the support girders to maintain non-moment (shear) type connections; and the slabs would be supported by the bottom flange of these additional beams. The direction of the hollow-core slabs would have to be rotated 90° in some of these areas to minimize the use of additional beams; however rotating the slab directions would compromise the composite action of the girder sections since the cores from one slab would not be able to be grouted integrally with the cores on the other side of the modified girder which run perpendicular to them.



Figures 4.28 & 4.29: Original opening support beams and; proposed slab layout and support girders.

As shown in Figures 4.28 & 4.29 above, additional beams can be added to the system. The direction of the hollow-core slabs will remain as consistent as possible to maintain rigidity and stability from slab to slab. Where the girders/beams are alongside an opening the member would not be fully laterally braced along its compression flange on both sides and the calculated ΦM_{pc} value of the member may not be obtainable. Therefore it is suggested that in these instances $3/8" \text{ } \emptyset \times 1-1/2"$ long shear studs be attached along the top flange of the girder at 2' O.C. spacing to "fully laterally brace" the top compression flange after the cells have been grouted and the 2" topping has been placed. It is also suggested that steel detailing around the inside of the open areas will need to be completed to let the grout flow through the castellation and be able to provide some composite action with the girder.

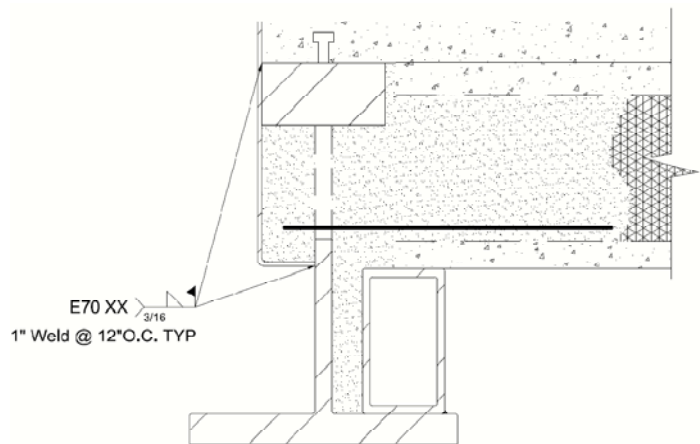


Figure 4.30: Opening Detail

Connections:

Proposed system MAE considerations:

Another aspect of the proposed systems viability as an alternative to the original design is if the connections at bracing and typical maximum load bearing areas can be designed as simple shear connections. To design these connections AISC 13 is used for design specifications. Since all of the connections include modified members and smaller depth areas with higher loads the design manual tables and aids will not be applicable and all connections will have to be designed and checked with all relevant limit states in the steel manual specifications section J and Parts 9 & 10.

Load Determinations:

To determine the design loads for the three typical connections a full factored dead load plus a factored live load of 125psf was used on all braced framed sections and modeled in SAP 2000. The calculated factored lateral loads were additionally added to the 2D frame and all frames were analyzed with just gravity and a lateral – gravity combination. The loads on all these members’ intersections were then used to determine the areas where the connections would have to resist the most shear and tensile force limit states since the connections were designed as simple shear connections and contained no moments. After the locations and magnitudes of the forces were determined they were increased by 30% to make sure that the shear connections would be able to be designed with even larger loads in a reduced depth situation and to compensate for possible differences between calculated loads and as designed loads.

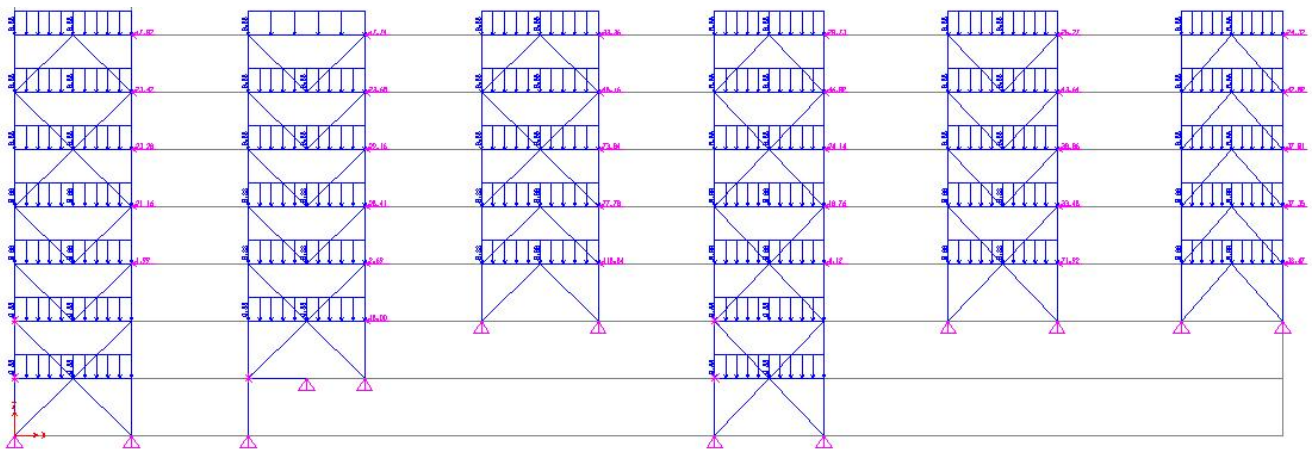


Figure 4.31: Full gravity and calculated lateral loads for connection designs

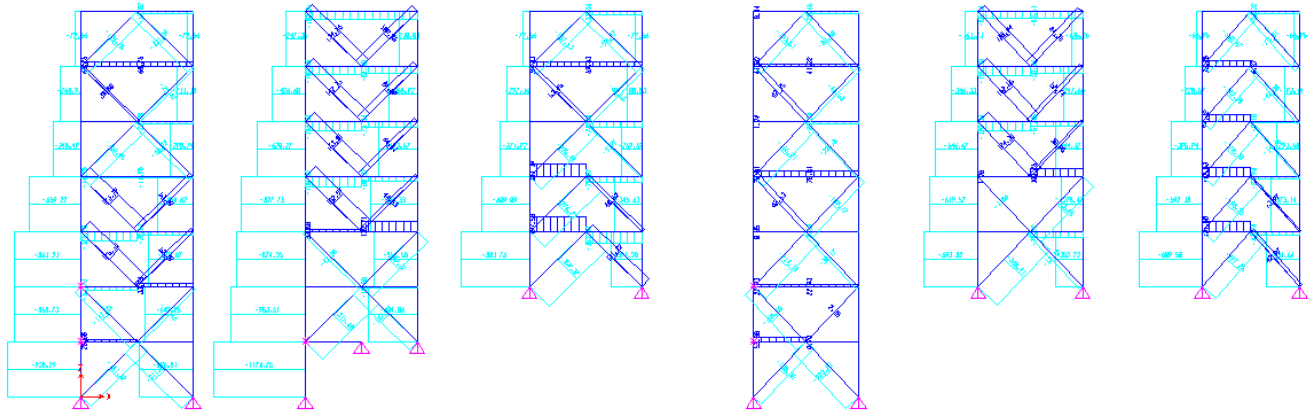


Figure 4.32: Axial loads generated by Figure 4.31

■ Compressive loads ■ Tensile loads

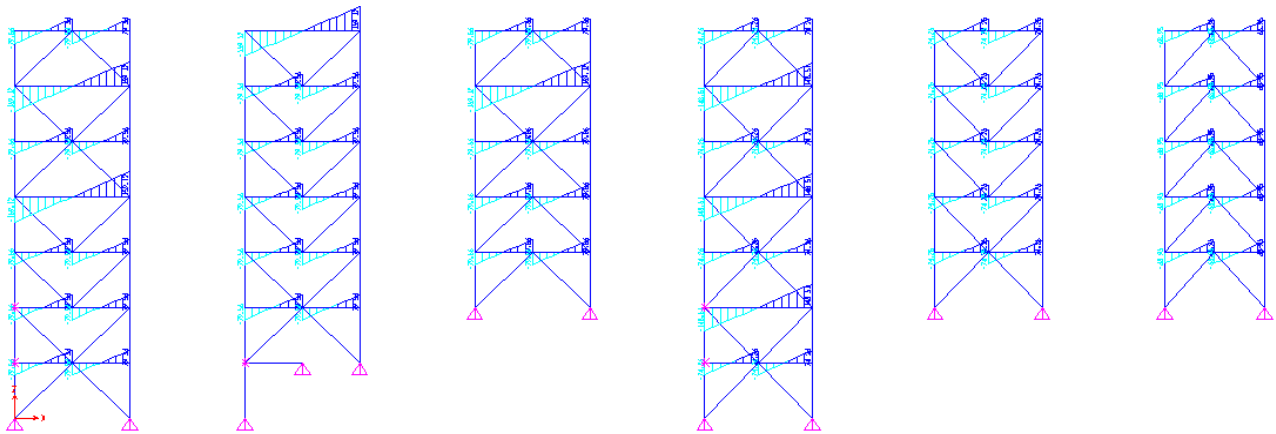


Figure 4.33: Shears generated by Figure 4.31

■ Positive ■ Negative

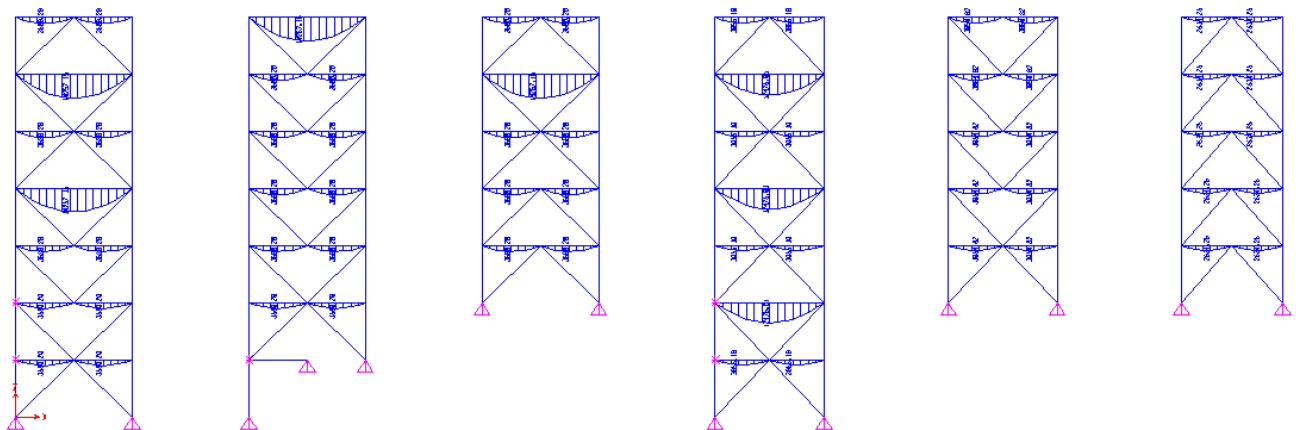
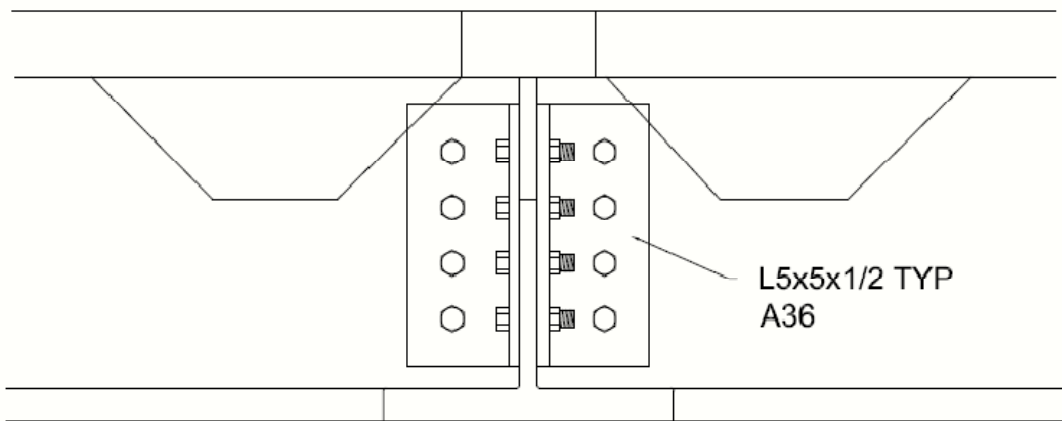


Figure 4.34: Moments induced by loading from Figure 4.31 (ALL ARE POSITIVE)

Designs:

Three connection types were designed to simulate the most frequently used connections with the most loading.

- 1) Modified Girder to Modified Girder (where openings occur)
- 2) Column to Girder to HSS Brace combination
- 3) Girder to Column web using an extended shear tab
- 4) Girder to Column flange (same as 1 above)



Modified W24x192 Connected to Modified W24x192
189 kip Capacity

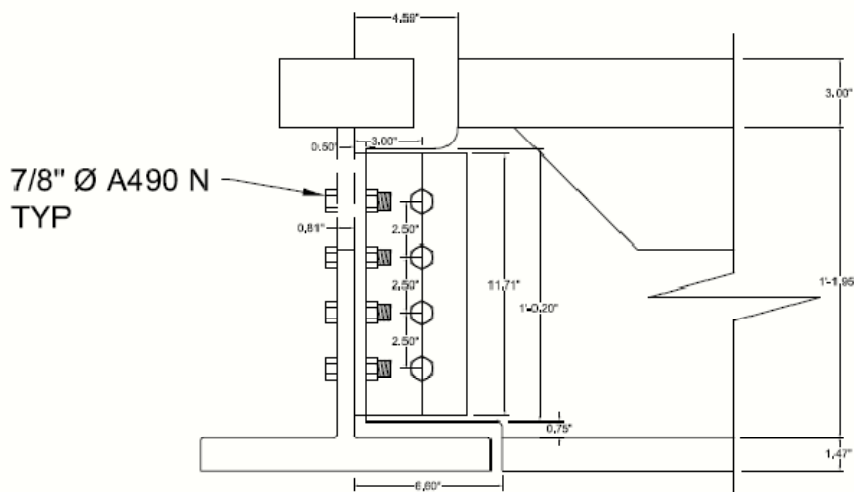


Figure 4.35: Connection 1 also used for column flange to girder web

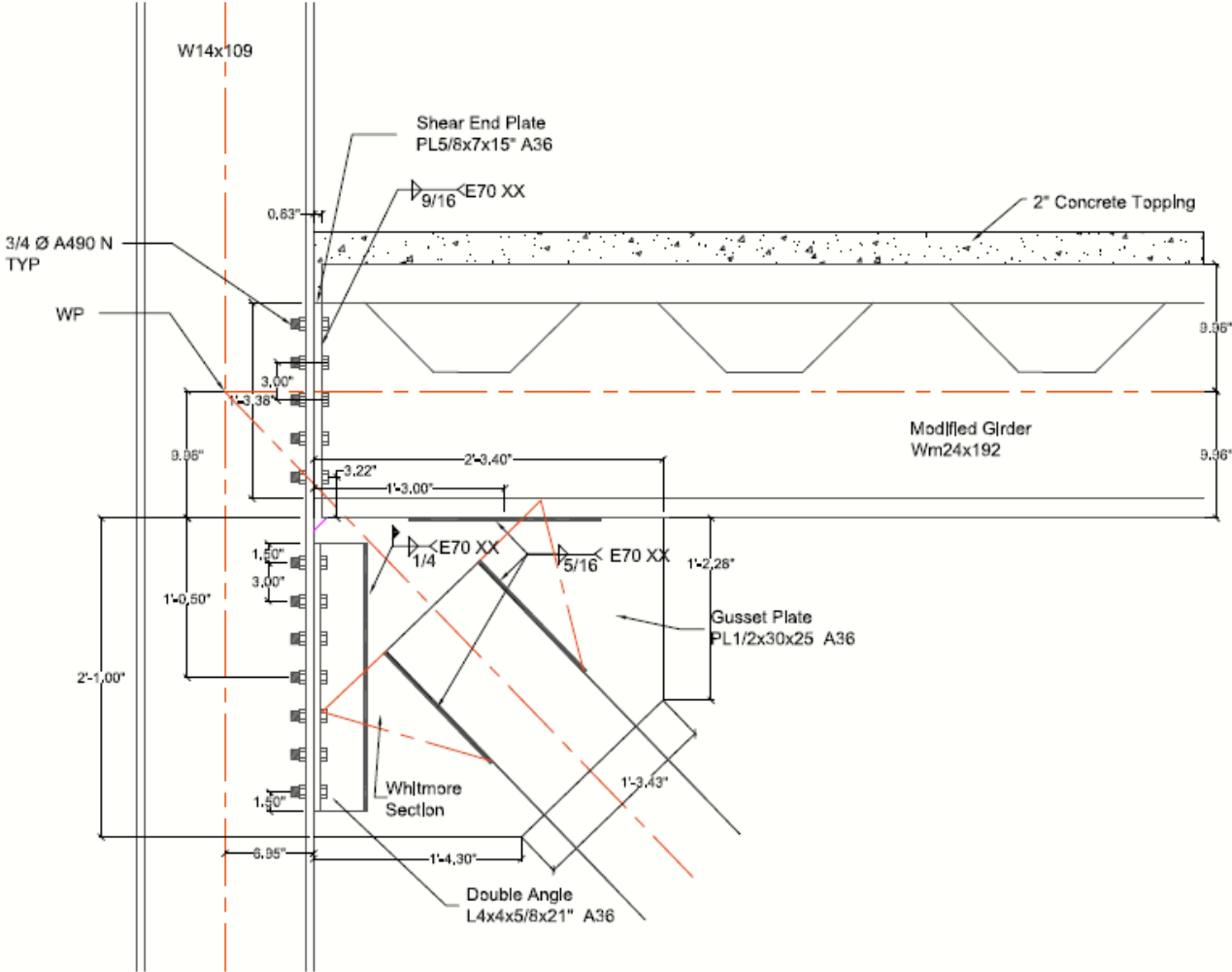


Figure 4.36: Connection 2

Typical Girder to Column Web Connection

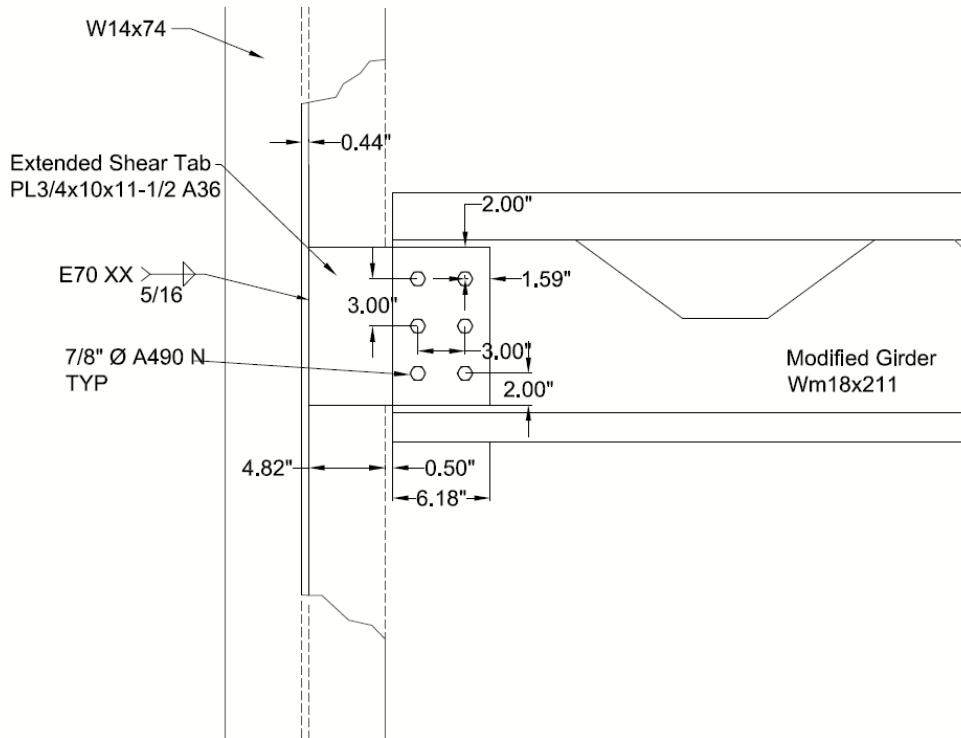


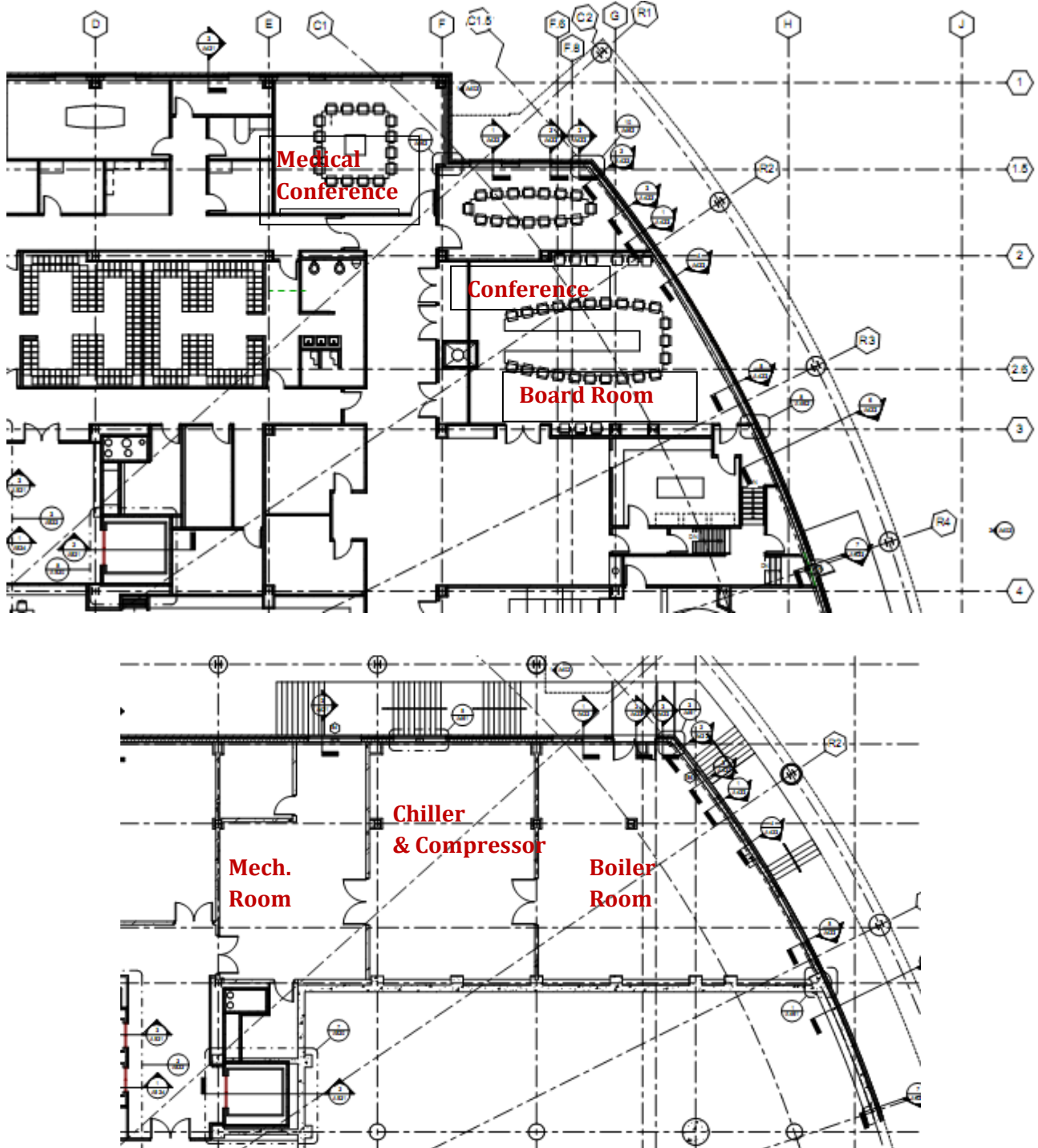
Figure 4.37: Connection 3
See Appendix J for the design calculations.

Connection Conclusions:

Reduced depth dimensions and increased loading requirements made the designs more challenging since most values could not be pulled from AISC Tables and simple shear design considerations had to be adhered to such as rotational ductility requirements found in AISC 13; however, based on the three types of connections that were designed to transfer the forces between members the results determined that the calculated factored loads plus an additional 30% can be accomplished in connecting the lateral and gravity systems to the vertical elements ; however, it was determined that in order to achieve some of these connections a larger than necessary modified girder (W_m 24x192) was needed for its depth. This practically makes the design of the structure using only one size girder.

Breadth Options:

Acoustical Considerations:



Figures 4.38 & 4.39: Spaces with acoustical conflicts



Part of level 1 is slab on grade and within this section are the chiller room and the boiler room. The walls enclosing the chiller room are 8" CMU's on three sides and a 16" thick reinforced concrete wall on the other. The ceiling separating the two spaces consists of 3-1/2" thick concrete on a 3" deep corrugated metal deck with carpeting on the conference room floor. There are two centrifugal chillers located directly below the medical staff conference room which also cantilevers out over the sidewalk.

Design values for the acoustical analysis were taken from various tables and charts in the ASHRAE Handbooks. ASHRAE 2003 Applications Handbook Figure 12 gives typical values for maximum and minimum sound levels for a centrifugal chiller. The maximum values are used and adjusted using Figure 14 to get the built-up estimated sound level. To be able to use this figure an estimated "boxed" size of the chiller is compared to the overall room size to get a ratio for the horizontal axis, and an average sound absorption coefficient is determined based on the room surfaces. For surfaces of concrete and CMU's a coefficient of 0.10 is used. The calculated sound level from both chillers operating at the same time at maximum levels is approximately 105 dBA including sound build-up from the almost all concrete room surfaces and dBA weighting effects.

Calculations, charts and figures for sound levels can be found in Appendix K at the end of this report.

From Table 34 in ASHRAE 2003 Applications Handbook 47.29 a design guideline for HVAC-related background sound level in the medical staff conference room can be estimated at 25-30dBA; therefore the transmission loss from the chiller room to the conference room through the ceiling/floor system needs to be approximately 75 dBA. The Sound Transmission Class (STC); a single number representation of transmission loss (TL) for all octave bands, for the as designed composite deck system with carpeting above is approximately 51 dB and 57 dB for the proposed redesign floor system. If the assumption is made that the TL = STC then the background sound level from the chiller room exceeds the acceptable by 24 and 18 dBA respectively. The dBA levels associated with the two boilers is much lower than the chiller room levels and are not high enough to be a concern.

Receiver Room Sound Correction As Designed								
Hz	63	125	250	500	1000	2000	4000	8000
Max. dB	80	75	92	88	90	87	79	67
Build up	+9	+9	+9	+9	+9	+9	+9	+9
total	89	84	101	97	99	96	88	76
A weighting	-25	-15	-8	-3	+0	+1	+1	+1
A weighted adjusted	64	69	93	94	99	97	89	75
TOTAL (dBA)	64	70	93	95	100	102	102	102

Table 4.17: dBA sound level in conference room from one chiller

To account for both chillers operating at the same time and at the same level the dBA for two chillers would be combined to give a background sound level of **105dBA**; however, the TL values for the individual octave bands for the floor construction were not obtained and subtracted from the above table. The STC values of 51(as designed) and 57 (proposed) for the systems were obtained and subtracted from the 105dBA to obtain a receiver room background noise level from the equipment. A background noise level range of 25-35 from ASHRAE Applications Handbook 1993, Chapter 43.5 Table 2 is used for comparison.

Floor Systems Effectiveness Comparison	
As Designed	Proposed
$25 \geq 105 - 51 = 54$	$25 \geq 105 - 57 = 48$
$25 < 54$ NOT ACCEPTABLE	$25 < 48$ NOT ACCEPTABLE

Table 4.18

The tables on the following page compare the two systems when using a sound barrier. A product from ArtUSA was used for determinations

Details:

Art-Composite is a noise control material specifically designed to achieve maximum attenuation over a broad frequency range. **Art-Composite** combines dense, limp, flexible, non-lead loaded barriers with **Art-Mat** foams providing a total noise control system. Unlike other composites available, these multilayer systems are manufactured without costly adhesives, thus eliminating the potential for failure between layers. Designed by acoustical engineers, **Art-Composite** has been optimized to economically provide:

- ★ **High Transmission Loss** -the barrier's ability to impede airborne noise.
- ★ **High Noise Reduction Coefficients** -the foam's ability to absorb airborne sound energy with minimum reflections. (See Art-Mat brochure for absorption data).
- ★ **Damping** -the composite's ability to attenuate structure-borne vibration on metals and plastics thereby reducing reradiated noise and material fatigue.

The diversity of constructions makes possible engineered solutions for most OEM and in-plant applications. **Art-Composite** is

Figure 4.40: Details of sound barrier material

http://www.artusaindustries.us/artcomposite_foam_barrier.html (1 of 4) [3/26/2010 11:40:32 AM]

Acoustical Properties:							
Sound Transmission Loss, dB, (ASTM E90-75)							
Barrier Weight	Frequency (Hz) (In. / Nom.)						
lb/ft²	125	250	500	1000	2000	4000	STC
.5	10	12	16	21	26	32	20
.75	12	16	20	25	20	34	23
1	15	17	21	27	32	36	26
1.5	14	19	25	36	33	37	30

Figure 4.41: Acoustical TL Values for sound barrier

Receiver Room Sound Correction As Designed								
Hz	63	125	250	500	1000	2000	4000	8000
Max. dB	80	75	92	88	90	87	79	67
Build up	+6	+6	+6	+6	+6	+6	+6	+6
total	86	81	98	94	96	93	85	73
(+A)	+1	+0	-1	-2	-3	-4	-5	-5
(+B)	-9	-9	-9	-9	-9	-9	-9	-9
total	78	72	88	83	84	80	71	59
Art composite TL	-	-10	-12	-16	-21	-26	-32	-
total	-	62	76	67	63	58	39	-
A weighting	-25	-15	-8	-3	+0	+1	+1	+1
A weighted adjusted	-	47	68	64	63	59	40	-
TOTAL (dBA)	-	47	68	69	70	70	70	70

Table 4.19: dBA sound level in conference room from one chiller using barrier

The dBA levels for two chillers is 73dBA

Floor Systems Effectiveness Comparison with Sound Barrier	
As Designed	Proposed
25 ≥ 73 - 51 = 22	25 ≥ 73 - 57 = 16
25 > 22 ACCEPTABLE	25 > 16 ACCEPTABLE

Table 4.20:

Acoustical Conclusions:

Since both designs are above the acceptable limits for background sound levels produced from HVAC systems then corrective measures should be taken to reduce these levels. Only direct sound transmission through the floor system was evaluated therefore sound isolation techniques for vibrational transmission should also be considered for final design measures.

According to ASHRAE 1995 Application Handbook 43.9 there is actually little data available to accurately estimate the sound levels associated with chillers, and it is recommended that these levels should be measured in the rooms in which they are installed. To accurately assess the sound levels and the amount of sound absorptive material to apply to the bottom of the decking; as well as other possible measures, it is recommended that sound level measurements be taken at the peak time of year when the chillers are operating.

The primary sound level reduction technique would be to apply a sound barrier material to the underside of composite metal deck. This will change the absorption coefficient within the room and the sound build up level which will initially reduce the overall sound level. It will also change the STC value for the overall constructed system by changing the density of the materials the sound waves are traveling through and will reduce/dissipate the sound energy more effectively.

The particular sound barrier material used for these calculations and the description, application and specifications can be obtained @ [http://www.artusaindustries.us/artcomposite foam barrier.html](http://www.artusaindustries.us/artcomposite%20foam%20barrier.html)

Other recommended sound isolation techniques related to vibratory transmission would include:

- ✚ Spring/duct isolation hangers for any ducts or pipes coming to or going from the equipment for at least 150x pipe diameter
- ✚ Thick ribbed neoprene pad at connection to housekeeping pad
- ✚ Flexible duct/pipe connectors located close to equipment
- ✚ Pack any pipe slab penetrations with fibrous material & seal with non-hardening caulking

Better acoustical performance will be realized from the proposed redesign based on the relative masses of the two systems; however both systems will need extra acoustical measures to be able to meet the medical staff conference room background sound level needs from the chillers.

Architectural Redesign of Partial Ground & First Levels:

Relocating the chiller room was investigated from an architectural viewpoint as an alternative to using acoustical treatments in the chiller room. To do this the chiller room was dropped straight down to the ground level and a storage area on the first level was moved to the location of the original chiller location. An additional area of 44'x44' (1936 sq. ft) needs to be excavated for the new space but an area of 32'x22' (704 sq. ft) for the storage area does not have to be excavated.

Acoustical Treatment VS. Architectural Redesign			
Acoustical Considerations	Estimated Cost (\$)	Redesign Considerations	Estimated Cost (\$)
Sound Barrier	7,500.00	Excavation of 8400ft ³	1440.00
Adhesive	450.00	Additional 60' of Foundation Walls (Ground)	25,645.00
Labor	15,840.00	Additional 44' of 8" Reinforced CMU Wall	4818.00
		Additional Slab On Grade	9800.00
		Less 5 Columns @15'	-6263.00
		Additional 2 sets of double doors	6000.00
		Additional 30' of interior wall for storage area	1200.00
		Less 54' of Foundation Wall (1 st)	-23,528.00
		Mechanical Considerations (pipes, ducts, sprinkler)	3500.00
TOTAL	23,790.00	TOTAL	22,612.00

Table 4.21: Alternatives cost comparison

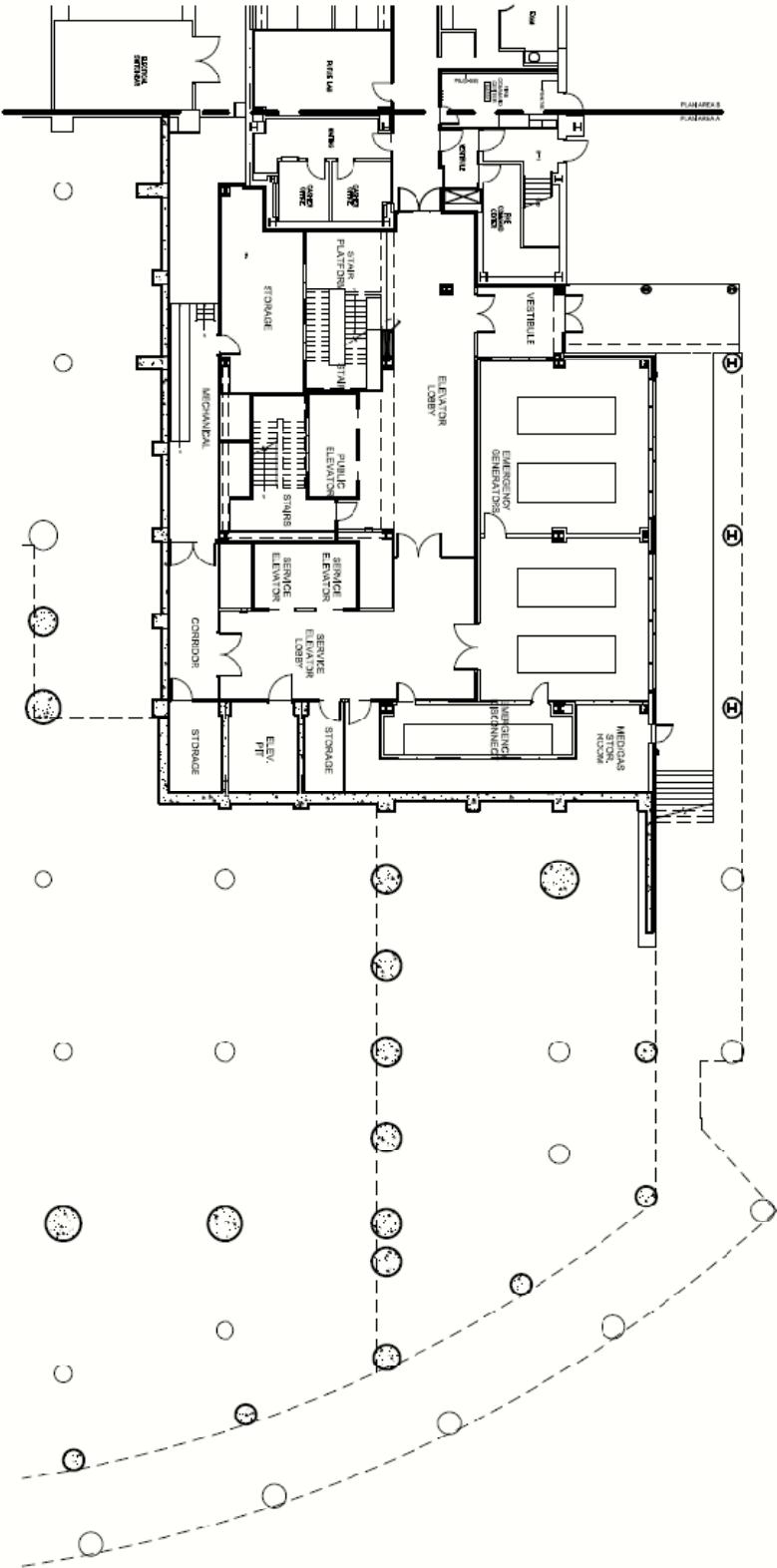


Figure 4.42:
Ground level
as designed

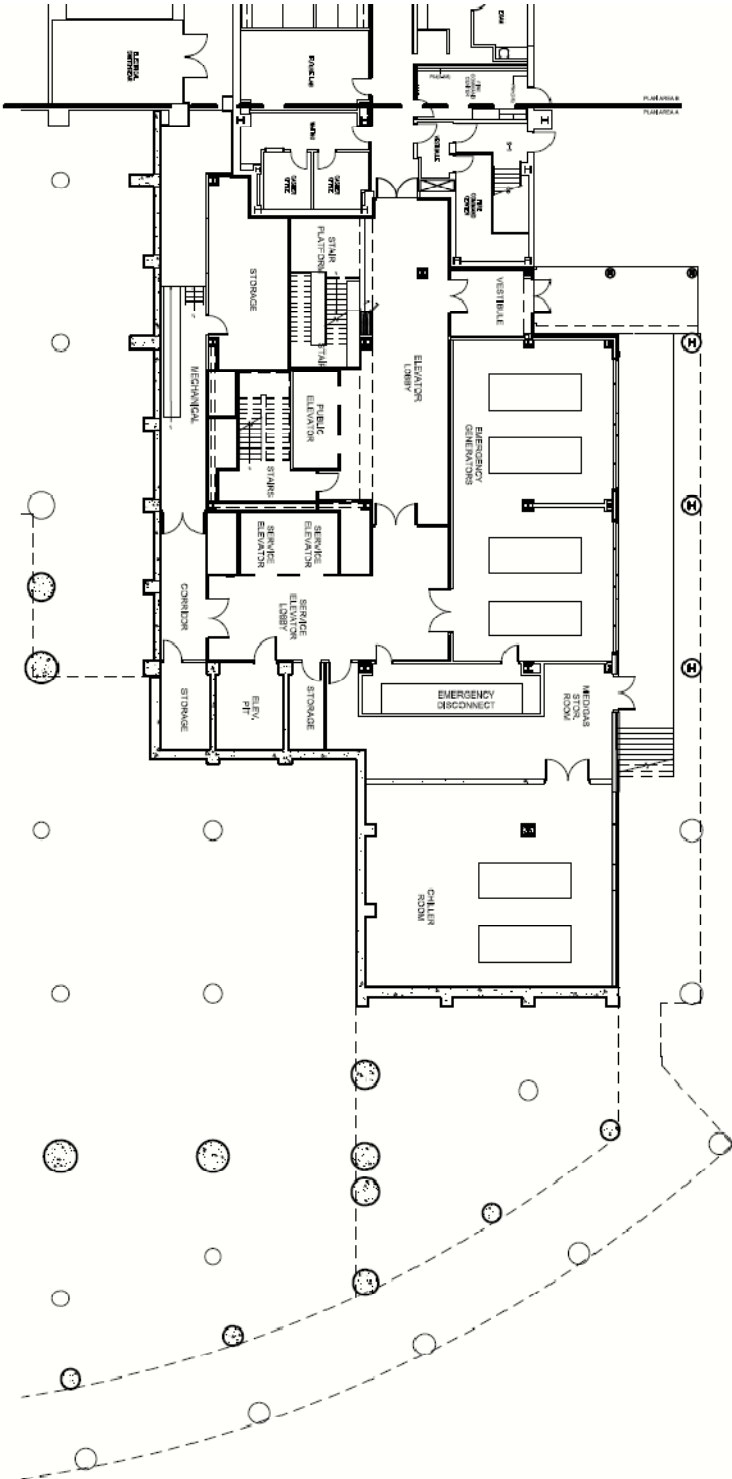


Figure 4.43: Ground level redesigned

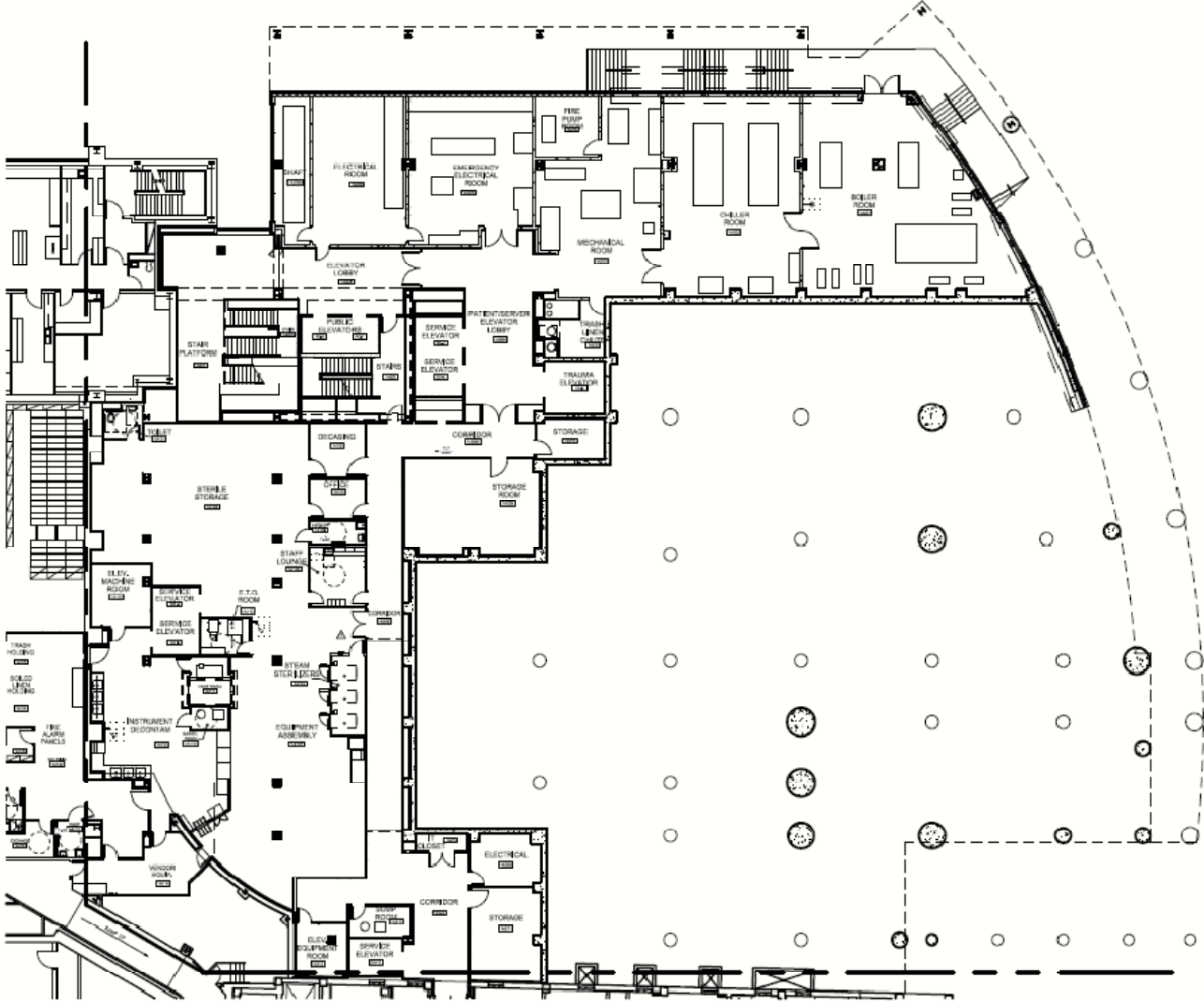


Figure 4.44: Level one as designed

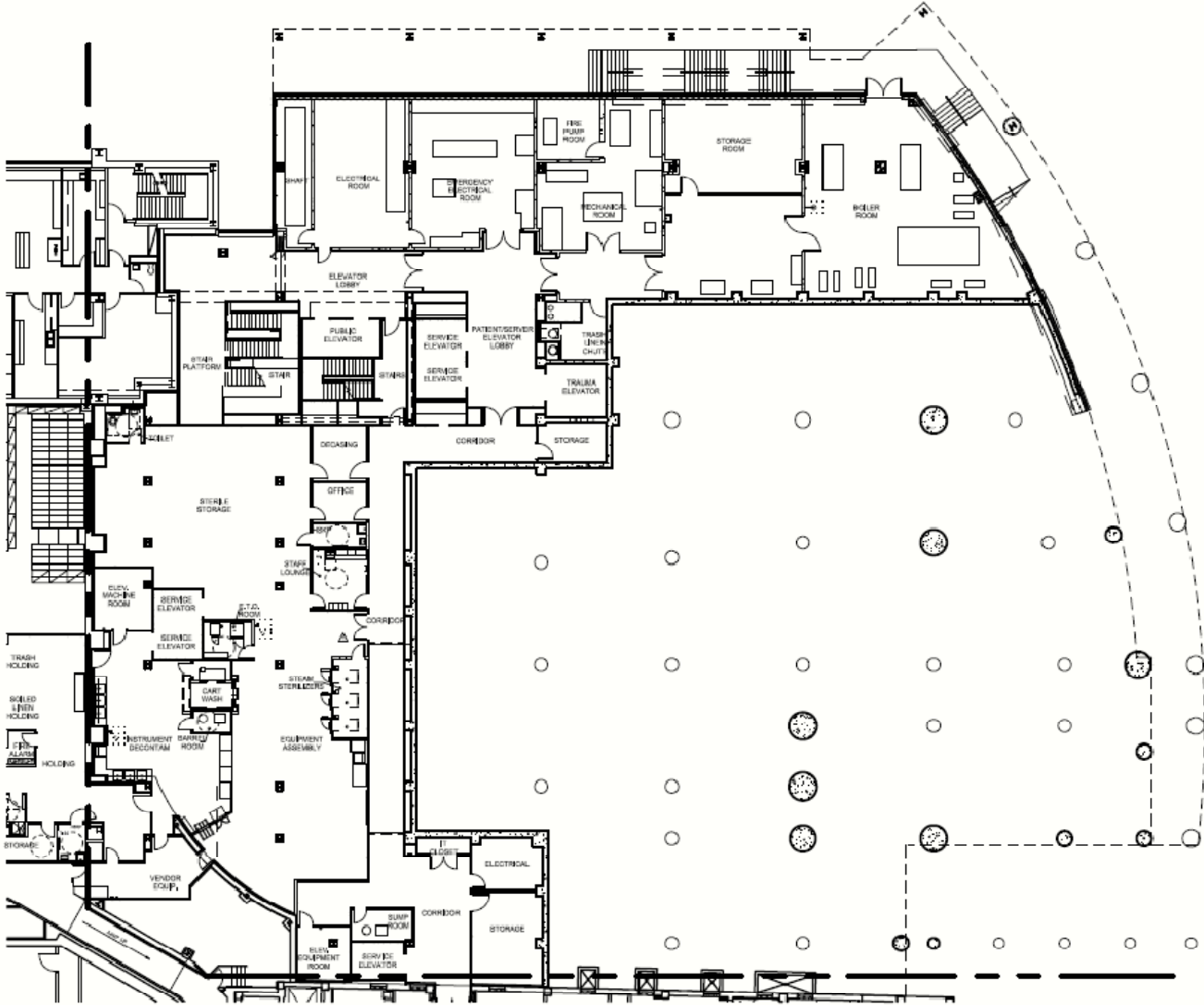


Figure 4.45: Level one redesigned

Proposed System Vibrations Due to Walking:

The proposed floor system was evaluated using PCI Chapter 9.7 (Vibration in Concrete Structures) & an ADAPT Technical Note (TN290_vibrationbs_floor_032109) which refers to ATC, 1999

To determine if the proposed system will be acceptable floor system for hospital operating rooms, the natural frequency as determined in PCI was used to compare against Figure 4 as found in ATC 1999. Figure 4 compares the frequency of the floor system with the peak acceleration as a function the natural frequency in %g.

Equation used: $a/g = P_o e^{(-0.35*f_n)} / \beta W$

Where $P_o =$ assumed weight of an individual walker * 0.53
0.53 = dynamic load factor for first harmonic of walking force with an assumed walking frequency of 2 Hz. From Figure 1 in ADAPT TN290
 $= 150 * 0.53 = 79.5$

$B = 0.05$; damping factor, From Table 1 in ADAPT TN290

$W =$ weight of the floor section; actual attached DL
 $= 107.5k$

$f_n =$ natural frequency of floor
 $= 5.20Hz$

$$a = [P_o e^{(-0.35*f_n)} / \beta W] g \leq 0.25\%g$$

$$a = [79.5 e^{(-0.35*5.2)} / 0.05 * 107.5 * 1000] g = 0.002396g$$

$$0.002396g = 0.2396\%g < 0.25\%g \text{ Acceptable}$$

Additional calculations can be found in Appendix L

Construction Cost Comparison:

For a complete and accurate cost and scheduling analysis a take-off of each individual level would have to be done for the structural system and the two systems compared by using both total costs and scheduling implications. However for the scope of this report; a typical area will be analyzed based on the following criteria.

- # Total cost of steel for both systems
- # Fabrication costs for both systems
- # Licensing fee for proposed system
- # Steel detailing
- # Increasing column size for proposed system based on additional weight
- # Number of girders in both systems and their total weight
- # Number of beams in both systems and their total weight
- # Shear studs & decking vs. just shear studs for proposed
- # Concrete pours vs. hollow-core slabs
- # Opening, installing rebar & grouting hollow-core planks
- # 2" concrete topping for the proposed system
- # Fireproofing both systems

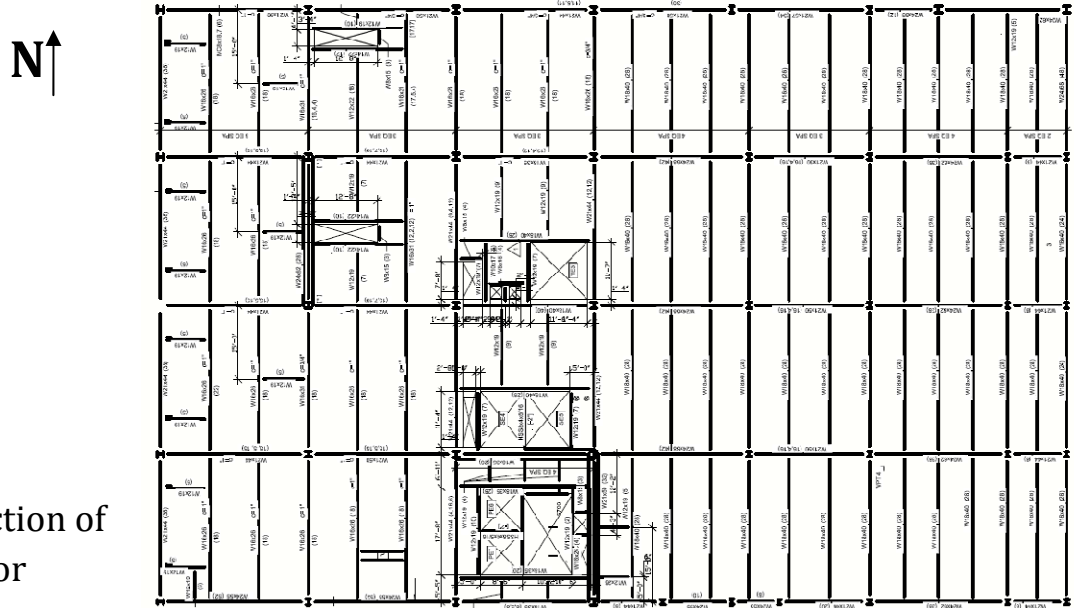


Figure 4.46: Section of Level #3 used for CM analysis

Cost Comparison of Structural Systems			
As Designed	Estimated Cost (\$)	Proposed	Estimated Cost (\$)
		Licensing Fee	206,000
Columns (42 @ 69kips) Labor to install	3500	Columns (42 @ 82.8kips) Labor to install	3500
Fabrication	411,337	Fabrication	1,319,640
Girders (37 @ 45.7kips) Labor to install	3500	Girders (37 @ 203.3kips) Labor to install	3500
Beams (121 @ 102.7kips) Labor to install	10,500	Beams (40 @ 116.2kips) Labor to install	3500
Connections (336)	252,000	Connections (142)	106,500
Shear studs & decking (2177) & (22,080ft ²)	135,667	Shear studs (175)	347
Concrete forming & placement 3pours @ 7360ft ² ea.	155,142	Hollow-core slab & install	234,048
		Opening & grouting HCS	44,160
		2" Concrete topping	34,707
Fireproofing (200 full members)(Total feet=4649)	19,850	Fireproofing (119 members) (Total feet=2150)	5850
TOTAL	991,400	TOTAL	1,755,800
		DIFFERENCE	764,400

Table 4.22: Construction Management Cost Comparison Based on section of Level 3
Total square feet = 22,080

Conclusions:

Based on the cost analysis in Table 4.22 for approximately 1/2 of level 3 it can be seen that even though there are the same number of girders and 2/3 less beams in the proposed system the overall weight of the girders, beams, and columns is almost double the weight of the original design, which directly translates into much higher building costs since steel is purchased mainly by the ton. Assuming the figures from this area are indicative of the entire structure then the assumption could be made that the proposed structural system will be approximately 75% more expensive based only on the above criteria.

Final System Summary & Conclusions:

It was stated at the beginning of the redesigned gravity system that a closer inspection of the advantages and disadvantages would have to be done to evaluate the systems viability. By analyzing the system it was determined that all of the disadvantages listed are correct. It has been shown that large lead times are required with this type of system to be able to coordinate the size of the girders, span and direction of HCP's, and floor penetrations. These elements alone contribute to the systems inflexibility during construction should changes in design or use of space become necessary. This would also make any project of this size and magnitude a design-bid-build type of project, prolonging the completion and delaying the use of the structure. This is not the preferred method of completing a structure in today's building environment where time and opening delays could have cost effects into the millions of dollars.

On the advantages side 5 out of the 11 advantages listed are actually not exactly true for the bay sizes, loading and use of the structure. Starting with the system will reduce the overall weight of the structure; it was proven the overall weight will increase by approximately 25%. Secondly, no intermediate beams in the interior of bays would be needed. Additional beams are needed to frame around larger openings in the floor system. Next it was stated that the system can be installed in any type of weather and trades can begin work underneath almost immediately. While the system may be able to be installed in any type of weather; the grouting of the cores cannot be done in lower temperatures and adverse conditions without additional and possibly costly measures being taken. Without the grouting and setting requirements of the cores being completed; construction materials and equipment cannot be stockpiled or stored on the system because of possible instability issues. This would negate the last two advantages and slow down construction time and scheduling. The first advantage listed as easy and fast to install would not apply when there are multiple and large openings because this would slow down the beam and slab setting process versus larger straighter sections where more square footage can be covered quicker.

Structural construction cost estimates for a typical section of the structure also shows that the costs of this type of system on this building type would increase somewhere in the range of 50-75%. This would be too large of an increase to justify unless the system would provide additional benefits which other cost effective systems would not be able to provide.

Some of the benefits the system is able to provide over the as designed is better acoustical and vibrational considerations; however these same benefits can be achieved with concrete systems which would be less costly also.

The design size and composite strength capacity of the Girder-slab D-beam shapes are determined by testing methods rather than by analytical engineering calculations. It is estimated that the strength of the D-beams is actually 2-3 times larger than the estimated allowable strength of the shape. With this in mind; the modified proposed shapes may be able to be much smaller than the designed proposed shapes; however, even in the areas where shapes are connected and could have a smaller section, the increased loading required the depth of the section to be deeper to be able to meet the requirements for a shear connection and maintain rotational ductility.

Overall the initial sizes of the modified shapes are dictated by the construction loading (pre-composite action) and the requirements needed for the shear connections; therefore making the depth of the modified designed members non-reducible and all of the above conclusions are still valid.

Although the redesigned proposed systems disadvantages outweigh its advantages for this type of structure, some of the advantages of the system for different building uses could very possibly make it a viable solution. These would include reducing the overall building height without compromising floor space or reducing open unobstructed ceiling cavity areas.

This single advantage would equate to savings in the facade, elevators, MEP runs, column fireproofing, column lengths and sizes, bracing lengths and sizes, foundations, and stair runs. In addition to the material saving provided on the structural system the reduced level heights would also reduce the overall loading on the structure which would possibly reduce member sizes even more. Taking these and possible scheduling advantages into consideration should definitely overcome the cost difference of the structural proposed system making this a good optional alternative to modern conventional practices.

I believe with further research and testing done on this type of expanded system, that some day it will be used in larger span and loading situations, but not in a hospital situation where floor-floor heights are generally large anyway to accommodate all of the additional building system infrastructure needed.